केन्द्रीय मुहर विभाग -2

संदर्भ-: केमूवी-2/16:4223

14 03 2024

विषय: संशोधन संख्या 01 से आईएस 4223:1975 के कार्यान्वयन के लिए दिशानिर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनोरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

> शिवम आहूजा वैज्ञानिक सी

प्रमुख (केमूवी 2) सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:4223 14 03 2024

Subject: Guidelines for implementation of Amendment No.01 to IS 4223:1975

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shivam Ahuja) Scientist C

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:4223 Date: 14.03.2024

Subject: Guidelines for implementation of Amendment no. 1 to IS 4223:1975 – (Specification for Steel Wires for Umbrella Ribs)

- 1. Amendment no. 1 to IS 4223:1975 has been published. The amendment shall be implemented latest by **30**th **June 2024**.
- 2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
0,3 (Foreword), cl.2.1, Page	Latest versions and titles of reference standards have been
3 footnote with * and †	updated
Mark, cl.3.1, Page 4	'
footnote with * mark,	
cl.10.1, cl.10.2, cl.10.3	
Cl.6.1, Chemical	The clause has been modified to permit any other established
Composition	instrumental/chemical method for ladle analysis of steel, apart
	from IS 228
Cl.14.1., BIS Certification	BIS Certification Marking clause as per BIS Act 2016 has been
Marking	added

- 4. Through the amendment, the reference standards have been updated and chemical composition has been permitted to be carried out through any other established instrumental/chemical method apart from IS 228. These changes do not call for any evidence of conformity to be submitted by the licensees.
- 5. In view of above, all BOs are requested to circulate this amendment among all licensees/applicants under their jurisdiction for information within a week of issuance of these guidelines.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)