

**भारतीय मानक ब्यूरो  
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 208

04 मई 2023

विषय : आईएस 208 के संशोधन संख्या 1 के अनुपालन हेतु गाइडलाइन।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक-सी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS  
(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 208

04 May 2023

**Subject: Guidelines for implementation of Amendment No. 1 to IS 208:2020 - 'Door Handles'**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-C (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

## CENTRAL MARKS DEPARTMENT III

**Our Ref: CMD-III/16 : IS 208**

**04 May 2023**

**Subject: Guidelines for implementation of Amendment No. 1 to IS 208:2020 - 'Door Handles'**

1. Amendment No. 1 to IS 208:2020 has been published. The last date for implementation of the amendment is **25 July 2023**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment immediately.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Requirement
Table 2B & 2C	Dimensional changes [thickness of base plate which includes Aluminium, mild steel, stainless steel and brass plates (table-2B), screws (table-2B)]
11	In the marking requirements of cartons which are used for packing door handles, the requirement to mark date of manufacturing has been modified to month & year of manufacturing.
Table 1	Restriction in grades of stainless steel material.
7.1	Requirement for the conformity of anodic coating to Grade AC 10 of IS 1868 for aluminium alloy handles has been removed.
8.1 & 8.3	Pencil hardness and quenching test has been deleted.
8.2	Test method of corrosion test has been modified
8.3	Anodizing test for aluminium door handle has been included

4. Consequent upon issuance of the amendment, existing Product Manual has been revised as Doc: **PM/IS 208/3/May 2023**.
5. The guidelines for implementation of the amendment is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the amendment by **25 July 2023**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 208:2020 without the Amendment No.1 after **25 July 2023**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensees shall submit the evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. Licensee shall also to submit the declaration of additional manufacturing and testing capabilities as per the amendment to Standard. Licensees shall also submit the conformity of the modified requirements of raw materials

through Test Certificates or independent test reports, as applicable. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the last date of implementation. During such visit, additional test facilities and manufacturing capabilities, if applicable, shall be verified and reported.

- (iii) If the Licensee fails to complete all actions by **25 July 2023** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **25 July 2023** and for such cases Applicant shall give a declaration that they will implement the amendment by **25 July 2023**.
- (iii) Beyond **25 July 2023** no Licence shall be granted without consideration of the amendment.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **25 July 2023** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt. Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**