

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:15997

05 04 2023

विषय: संशोधन संख्या 01 से आईएस 15997:2012 के कार्यान्वयन के लिए दिशानिर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा
वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15997

05 04 2023

Subject: Guidelines for implementation of Amendment No.01 to IS 15997:2012

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)
Scientist C**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:15997

Date:05 04 2023

Subject: Guidelines for implementation of Amendment no. 1 to IS 15997:2012 – (Low Nickel Austenitic Stainless Steel Sheet and Strip for Utensils)

1. Amendment no. 1 to IS 15997:2012 has been published. The amendment shall be implemented with effect from **01st September 2023**.

2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.

3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
8.1,Table 1,Chemical Composition	03 new Grade Designations (N5,N6,N7) have been added and their chemical composition have been specified in the Table
9.3, Table 2, Tensile Test	For the new Grade Designations (N5,N6.N7), Mechanical Properties in the Annealed/Softened Condition have been specified in the Table.

4. Consequent to the amendment, the existing Product Manual has been revised and the same is being circulated separately.

5. The guidelines for implementation of the amendment are given below:

A) LICENSEES:

- i) All Licensees shall implement the amendment by **01st September 2023**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 15997 without the amendment after **01st September 2023**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**
- ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be carried out during the next surveillance visit.
- iii) Applications received for inclusion of new grade designations from the licensees shall be processed on priority by all BOs.
- iv) **Licensees possessing complete in-house testing facilities as per IS 15997:2012 may also submit a request to their respective BOs, for a special inspection for inclusion of grades on Factory Testing Basis without any independent testing.**
- v) BOs shall ensure that if requests for inclusion on Factory Testing Basis are received, the same shall be taken up on priority and preferably an inspection within 15 days shall be planned in case of such requests.
- vi) If the Licensee fails to complete all actions by **01st September 2023** it shall be dealt with as per the prevailing guidelines.

B) APPLICATIONS FOR GRANT OF LICENCE:

- i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to **31st August 2023** and for such

cases Applicant shall give a declaration that they will implement the amendment by **01st September 2023**

iii) Beyond **01st September 2023** no Licence shall be granted without consideration of the amendment.

C) CHANGE IN SCOPE OF LICENCE:

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **01st September 2023** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)