

केन्द्रीय मुहर विभाग -2

संदर्भ -: के मू वी-2/16 : 2785

24/03/2022

विषय: संशोधित **IS 2785 : 2022** के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(शौविक चंदा)

वैज्ञानिक-डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16 : 2785

24/03/2022

Subject : Guidelines for implementation of revised IS 2785 : 2022

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shouvik Chanda)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/FAD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:2785

24-03-2023

Subject: Guidelines for implementation of revised IS 2785:2022 (Cheese — Specification)

1. IS 2785:1979 and IS 2785:2022 for Cheese - Specification are under concurrent running till **30th September 2023** and the last date for implementation of revised IS 2785:2022 is **30th September 2023**, after which the old standard (IS 2785:1979) shall stand withdrawn.
2. The significant changes in the standard through this revision as listed in the Table are given below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard.

Clause No. of IS 2785:2022	Change
Title	Title of the Indian Standard has been changed from: Specification for Natural Cheese (Hard Variety), Processed Cheese, Processed Cheese Spread and Soft Cheese To Cheese – Specification
4 (Raw Materials)	Essential raw materials, Optional ingredients and Food additives which may be required to manufacture cheese, have been defined
4.2 (Optional Ingredients)	a) If the product(cheese) contains the optional requirement of Salt, the same is required to conform to IS 7224(for Iodized Salt) b) If the product(cheese) contains the optional requirement of potable water, the same is required to conform to IS 10500
3 and 5.3, Table 1	a) Different types of cheese varieties specified under the FSSAI Regulations have been included and aligned with the Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011. b) The IS 2785:1979 version referred to 4 different varieties of cheese with a total of 5 sub-varieties, whereas in the revised IS 2785:2022 version there are 5 different varieties of cheese with a total of 35 sub-varieties c) In the IS 2785:1979 version, salt (added sodium chloride) was required to be tested, whereas as per the revised IS 2785:2022 version, Lactose is required to be tested as per test methods cross-referred in IS 11963.
5.4, Table 2	Testing requirements for microbiological parameters have been incorporated
6.2 (Marking)	(i) In the revised IS 2785:2022, the markings on each container w.r.t. the following information has been modified: a) 'Name and type of the product' has been modified as 'Name of the material also mentioning type of cheese and brand name';

	<p>b) 'Net mass' has been modified as 'Net quantity';</p> <p>(ii) In the revised IS 2785:2022, the following information is required to be additionally marked on each container:</p> <p>a) 'List of the ingredients in the descending order'</p> <p>b) 'Month and year of manufacturing or packing'</p> <p>c) 'Direction for storage'</p> <p>d) 'Expiry/use by (date, month and year)'</p>
7 (Sampling)	While in IS 2785:1979 version, reference to sampling procedures were given in Annex-D of the Indian standard, now as per revised IS 2785:2022, sampling is required to be followed as per procedures referred in IS 11546
Annex-C (Table 2 and 3)	Sampling Plan for Microbiological Requirements has been incorporated

3. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/IS 2785/ 2, March 2023.

4. The guidelines for implementation of the revised IS are as given below:

A. LICENSEES:

(i) All Licensees shall implement the revised Indian Standard by **30th September 2023**. Any difficulty in implementation shall be brought to the notice of CMD-2 at the earliest, but in case atleast 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 2785:1979 (old standard) after **30th September 2023**. The status of implementation of the revised Indian Standard, shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.

(ii) BOs shall review the existing scope of current licences and advise licensees to submit declaration with regards to their desired scope of licence as specified in the Product Manual of IS 2785:2022 along with the following evidence of conformity as per IS 2785:2022:

- a) In-house/ Independent Test Reports as per IS 2785:2022 for all types and varieties to be covered in the scope of the licence.
- b) Test Equipment List for requirements of 'Lactose and Microbiological parameters' as per IS 2785:2022
- c) Evidence of compliance to the modified marking requirements
- d) Acceptance to Product Manual/SIT of IS 2785:2022.

iii) The licensee is also required to submit declaration/ undertaking for the raw materials being used, in compliance to Clause 4.1 of IS 2785:2022. In case the licensee opts for addition of any Optional Ingredients as per provisions of Cl. 4.2 of IS 2785:2022, test report/test certificates as per IS 7224 (for Iodized Salt) and IS 10500 (for Potable water) to be submitted. However, for addition of Non-dairy ingredient and Natural carbohydrate sweetening agents, declaration/ undertaking to be submitted. In case, the licensee opts for addition of any Food

Additives, it is required to submit declaration/ undertaking in compliance to Clause 4.3.1 of IS 2785:2022 (for Emulsifying Agents) and as per Cl. 4.3.2 of IS 2785:2022 (for Acidifying Agents).

- (iv) BOs shall verify the documentary evidences submitted by the licensees for their compliance as per IS 2785:2022 and shall issue endorsement with regards to switchover and revised scope of licence as per IS 2785:2022.
- (v) Verification of implementation of the revised IS, shall be done by the BO preferably within 30 days of implementation of the revised IS by the licensee.
- (vi) If the Licensee fails to complete all actions by **30th September 2023**, it shall be dealt as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old standard or the revised standard. However, if the Applicant is desirous of considering the Application, as per the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old standard / the revised Standard. Processing of Applications as per the old Standard, shall be permitted only upto **30th September 2023**. For such cases Applicant shall give a declaration that they will implement the revised Standard by **30th September 2023**.
- (iii) Beyond **30th September 2023** no Licence shall be granted as per IS 2785:1979.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

5. The above guidelines come into force with immediate effect.

(Shouvik Chanda)
Scientist D

Head (CMD-2)
DDG(Certification)

Circulated to:

- i) All RO/BOs**
- ii) All other concerned - through BIS intranet**