

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:9294

22 11 2023

विषय: संशोधित **IS 9294:2023** के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा**  
**वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/**MTD/LPPD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:3748

22 11 2023

**Subject: Guidelines for implementation of Revised IS 9294:2023**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)**  
**Scientist C**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LPPD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 9294

22 11 2023

**Subject: Guidelines for implementation of Revised IS 9294:2023 (Cold Rolled Stainless Steel Strips for Razor Blades)**

1. This has reference to the above.
2. IS 9294:1979 has been revised as IS 9294:2023 and the date of withdrawal of IS 9294:1979 is **03<sup>rd</sup> February 2024**.
3. Presently, only one licence as per IS 9294:1979 is under operation at FRBO. FRBO shall communicate the revision of IS 9294:2023 to the licensee along with these guidelines immediately.
4. All BOs shall inform all the applicants under their jurisdiction about the implementation of the revised standard within a week of issuance of these guidelines.
5. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

<b>Clause(s) as per IS 9294:2023</b>	<b>Change</b>
4 Supply of Materials	Clause on supply of materials has been modified
8 Hardness Test	Recommended load for hardness testing and specified value of hardness have been modified
9.2 Carbide Density	Requirements of carbide testing has been modified
10 Sampling	A new clause on Sampling has been added
13 Dimensions and Tolerances	Dimensions and Tolerances requirements have been modified
14 Surface Finish	Clause on Surface Finish has been modified to specify values of Surface Roughness also for the cold rolled strips

6. Consequent upon the issuance of the revised Standard, the existing product manual of IS 9294 has been revised which is being circulated separately.
7. The guidelines for implementation of the revised Standard is given below:

#### A. LICENSEES:

i) Licensee (under FRBO) shall implement the revised Standard by **03<sup>rd</sup> February 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. FRBO shall ensure that the licence is not under operation as per old Standard after **03<sup>rd</sup> February 2024**. **The status of implementation of the revised Standard shall be confirmed by Head (FRBO) to CMD-2 within two weeks of the last date of concurrent running.**

ii) For switchover to revised standard, licensee shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports .

iii) FRBO shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

#### B. APPLICATIONS FOR GRANT OF LICENCE:

1. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
2. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **02<sup>nd</sup> February 2024** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **03<sup>rd</sup> February 2024**.
3. Beyond **03<sup>rd</sup> February 2024** no Licence shall be granted as per the old Standard.

#### C. CHANGE IN SCOPE OF LICENCE:

1. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
2. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to **03<sup>rd</sup> February 2024** whichever is earlier.
3. The above guidelines come into force with immediate effect.

Shivam Ahuja  
Sc. C

Head (CMD-2)  
DDG (Certification)  
ROs/BOs