

केन्द्रीय मुहर विभाग -2

संदर्भ- : के मू वी-2/16: 2573

01 02 2024

विषय: IS 2573:2023 के revision के अनुपालन के दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

अनुरोध है कि दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(अमित चौधरी)
वैज्ञानिक - डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 2573

01 02 2024

Subject: Guidelines for implementation of Revised IS 2573:2023

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 2573

01 02 2024

Subject: Guideline for Implementation of revised IS 2573:2023 (Leather Gauntlets and Mittens)

1. IS 2573 : 1986, Specification for Leather Gauntlets and Mittens has been revised to IS 2573 : 2023, Leather Gauntlets and Mittens — Specification.
2. Leather Gauntlets and Mittens — Specification as per IS 2573 : 2023 is currently under voluntary certification with 6 Licences for the product in operation.
3. IS 2573 : 1986 and IS 2573 : 2023 are under concurrent running till 28th March 2024 and the last date for implementation of revised IS 2573 : 2023 is 28th March 2024
4. The major changes in the standard on account of the revision are given in the table below for the purpose of general guidance:

Sl no	Clause No	Change
1	Page 1, Cl 5.2.1	Chrome tanning and retanning of leather has been removed from the clause. Leather from Deerskin, pigskin, horsehide, goatskin has been introduced.
2	Page 2, Table 1, Sl no (i), (Cl 5.2.1)	Referred test method IS for the requirement of Solvent extractable substances has been changed to LC : 4 of IS 582
3	Page 2, Table 1, Sl no (ii), (Cl 5.2.1)	Referred test method IS for the requirement of Chromium content has been changed to IS 582 (Part 10/Sec 1) or IS 582 (Part 10/Sec 4)
4	Page 2, Table 1, Sl no (iii), (Cl 5.2.1)	Referred test method IS for the requirement of pH of aqueous extract has been changed to IS 582 (Part 9)
5	Page 2, Table 1, Sl no (iv), (Cl 5.2.1)	Requirement of Abrasion resistance has been introduced
6	Page 3, Table 2, Sl no (vi), (Cl 5.2.3)	Referred test method IS for the requirement of Breaking load has been updated to the revised and split ISs IS 1969 (Part 1) : 2018 and 1969 (Part 2) : 2018
7	Page 6, Cl 6	New test requirement of Heat Resistance test has been included

5. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard.
6. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/IS 2573/2 Jan 2024.
7. The guidelines for implementation of the revised IS are as given below:

A. LICENSEES:

- (i) The licensee shall implement the revised Indian Standard by 28th March 2024. Any difficulty in implementation shall be brought to the notice of CMD-2 within 30 days from the date of issuance of these guidelines. BO shall ensure that the Licence is not under operation as per IS 2573:1986 (old standard) after

28th March 2024. The status of implementation of the revised Indian Standard shall be confirmed by Head (BO) to CMD-II within two weeks of the last date of implementation of concurrent running.

- (ii) There is no change in the prescribed requirements. Reference to a few test methods has been changed and new test requirement of Heat Resistance test has been introduced. Change in the manufacturing set up and testing set up, as required, may be informed and declared in Form no 1 and Form no 2 respectively.
- (iii) BO shall verify the documentary evidence submitted by the licensee for their compliance to the revised IS 2573: 2023.
- (iv) No change in the scope is ensued consequent to the implementation of the revised IS.
- (v) Verification of implementation of the revised IS, shall be done during next visit.
- (vi) If the Licensee fails to complete all actions by 28th March 2024, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old standard or the revised standard. However, if the Applicant is desirous of considering the Application, as per the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old standard / the revised Standard. Processing of Applications as per the old Standard, shall be permitted only upto 27th March 2024. For such cases Applicant shall give a declaration that they will implement the revised Standard by 28th March 2024.
- (iii) Beyond 28th March 2024 no Licence shall be granted as per IS 2573: 1986.

8. BOs are requested to circulate this guideline to licensees and applicants immediately within 7 days of issuance of this circular.

9. The above guidelines come into force with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

DDG(Certification)

Circulated to:

- i) **All RO/BOs**
- ii) **All other concerned - through BIS intranet**