



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: भा.मा. 15511

०१ जुलाई २०२६

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(गोथम बी जे)
वैज्ञानिक-डी/संयुक्त निदेशक

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 15511

01 July 2026

Subject: Guidelines for implementation of revised Indian Standard IS 15511: 2026 - "Cycle Chains"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Gowtham B J)
Scientist-D/Joint Director

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 15511

01 July 2026

Subject: Guidelines for implementation of revised Indian Standard IS 15511: 2026 - “Cycle Chains”

1. IS 15511: 2004 / ISO 9633: 2001 has been revised and published as IS 15511: 2026. **The last date for implementation of the revised Standard is 14 November 2026.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Cl. Ref.	Changes in Revised Standard	Actions required from existing licensees/BOs
1.	IS No.	Dual numbering has been modified.	Scope shall be revised by BOs.
2.	Cl.4, Designation and Types	Designation has been modified from ‘Standard ISO Chain numbers’ to ‘Chain Designation numbers’	Scope shall be revised by BOs.
3.	Cl. 1, Scope	Scope has been modified to cover cycle chains used for all bicycles including bicycles for young children.	No actions required.
4.	Cl. 5.5, Fig. 2, Table 2 Material	New informative clause on Material for various parts has been included.	No actions required.
5.	Cl.4, Table 1 Designation and Types	New chain (Chain Designation Number 081C, Type II) has been included.	<ul style="list-style-type: none">• Conformity to new and modified requirements shall be established by licensee either through in-house or TPT lab test report, as applicable.• New chain (081C, Type II) shall be included through CSoL.
6.	Cl. 5.4, Anti-corrosive treatment	New clause on Anti-corrosive treatment has been included.	
7.	Cl. 5.6, Appearance	New clause has been included.	
8.	Cl. 6.3, Table 3 Hardness	New clause on Hardness test has been included for each part of the chain.	
9.	Cl. 7, Marking	New clause on Marking has been included.	Licensee shall submit documentary evidence for compliance.

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as **PM/IS 15511/2/June 2026**. In this revision, changes have been made in Scope of Licence, List of Test Equipments and Scheme of Inspection and Testing.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by **14 November 2026**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of

these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **14 November 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) In order to establish conformity to revised Standard, licensee shall submit in-house or independent test report, as applicable, of the product to **new and modified requirements in line with the new and modified test methods** [*Designation and Types (Cl.4, Table 1), Anti-corrosive treatment (Cl. 5.4), Appearance (Cl. 5.6), Hardness (Cl. 6.3, Table 3) and Marking (Cl. 16)*], as applicable to the varieties covered, as evidence of conformity to the revised Standard.
- (iii) Verification of implementation of the revised Standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (iv) If the Licensee fails to complete all actions by **14 November 2026**, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **14 November 2026** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **14 November 2026**.
- (iii) Beyond **14 November 2026**, no Licence shall be granted without consideration of the revised Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **14 November 2026**, whichever is earlier.
6. The above guidelines come into force with immediate effect.

(Gowtham B J)
Scientist-D/Joint Director

Head (CMD III)
DDG (Certification)