

केन्द्रीय मुहर विभाग -2

संदर्भ- : केमूवी-2/16:6902

09 02 2024

विषय: **संशोधन संख्या 03 से आईएस 6902 के कार्यान्वयन के लिए दिशानिर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा**  
**वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/**MTD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:6902

09 02 2024

**Subject: Guidelines for implementation of Amendment No.03 to IS 6902:1973**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)**  
**Scientist C**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

**Our Ref:CMD-2/16:6902**

**Date: 09.02.2024**

**Subject: Guidelines for implementation of Amendment no. 3 to IS 6902:1973 – (Specification for Steel Wire for Spokes)**

1. Amendment no. 3 to IS 6902:1973 has been published. The amendment shall be implemented with effect from **12<sup>th</sup> June 2024**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause</b>	<b>Change</b>
2.1 ,2.2.1, Footnotes Supply of Material	Latest version of reference standards has been updated Titles of revised reference standards have been updated in the footnotes
3.1 Manufacture	The clause has been modified to state that the method of manufacture of the wire shall be left at the discretion of the manufacturer or as agreed to between the manufacturer and purchaser
4.1 Chemical Composition	The clause has been modified to state that the chemical analysis of steel shall be carried out in accordance with IS 228 or any other established instrumental/chemical method. It has also been specified that the Referee Method shall as per IS 228.
5.1 Tensile Test	IS 1608 (Part 1):2022/ISO 6892-1:2019 has been updated as the test method standard for carrying out Tensile Test
6.1 Bend Test	IS 1716 : 2023/ISO 7801 : 1984 has been updated as the test method standard for carrying out Bend Test
9.2 Packing and Marking	BIS Certification Marking clause has been updated as per BIS Act,2016

4. Consequent to the amendment, the Product Manual of IS 6902:1973 has been revised and the same is being circulated separately.
5. Through the amendment, the reference standards have been updated, method of manufacture has been left to the discretion of the manufacturer and any other established instrumental/chemical method has been permitted for testing chemical

composition. Thus, these changes do not require any evidence of conformity to be submitted.

6. Presently, only one licence as per IS 6902:1973 is operative under JDBO. JDBO shall communicate this amendment to the licensee along with these guidelines immediately.

7. All BOs shall communicate to all applicants ,under their jurisdiction, about the implementation of this amendment ,within a week of issuance of these guidelines.

8. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)