



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 15660

२७ मार्च २०२४

**विषय:** अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी' (के मु वि III)

**प्रमुख (के मु वि III)**

सभी क्षेत्रीय/शाखा कार्यालय

### **CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 15660

27 March 2024

**Subject: Guidelines for implementation of Amendment No 2 to Indian Standard IS 15660: 2017- Refillable Transportable Seamless Aluminium Alloy Gas Cylinders**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D (CMD III)

**Head (CMD - III)**

Circulated to: All ROs/BOs

**CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 15660

27 March 2024

**Subject: Guidelines for implementation of Amendment No 2 to Indian Standard IS 15660: 2017- Refillable Transportable Seamless Aluminium Alloy Gas Cylinders**

1. Amendment No 2 to IS 15660: 2017 has been published. **The last date for implementation of the revised Standard is 08 May 2024.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

<b>Sl. No.</b>	<b>Page No and Clause reference</b>	<b>Changes</b>
1.	Page 1, Cl. 1- Scope of the Standard	Scope is being increased to cover cylinders for liquified petroleum gases (LPG) also

4. Consequent upon issuance of the Amendment, no change in manufacturing and testing facilities will be required for existing manufacturer licensees or applicants. Also, no evidence of conformity will be required to be submitted by the licensees, as compliance to the Amendment.
5. Consequent upon issuance of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 15660/3/ March 2024. In this revision, number of Amendments has been updated and modifications has been done in Scheme of Inspection and Testing.

**(Rakesh Kumar)**  
**Scientist D**

Head (CMD III)  
**DDG (Certification)**