

**भारतीय मानक ब्यूरो  
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 6072

12 मार्च 2024

विषय : पुनरीक्षित आई एस 6072:2023 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS  
(Central Marks Department-III)**

Our Ref: CMD-III/16 : 6072

12 Mar 2024

**Subject: Guidelines for implementation of revised IS 6072:2023 - 'Autoclaved Reinforced Cellular Concrete Wall Slabs'**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

## CENTRAL MARKS DEPARTMENT III

**Our Ref: CMD-III/16 : 6072**

**12 Mar 2024**

**Subject: Guidelines for implementation of revised IS 6072:2023 - 'Autoclaved Reinforced Cellular Concrete Wall Slabs'**

1. IS 6072:1971 has been revised as IS 6072:2023 and has been published. The last date for implementation of the revised Standard is **27 April 2024** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No	Clause	Requirement
1.	4.8 & 4.8.1	Requirements of Aluminium powder has been added.
2.	7.1.1	Requirement that the main reinforcement shall conform to the requirements given in IS 456 has been added.
3.	11.1	Batch/control number has been added in the marking requirements for each slab

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 6072/3/Feb 2024**.
5. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **27 April 2024**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are under operation as per the old Standard after **27 April 2024**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In case a manufacturer intends to use Aluminium Powder, they shall submit declaration w.r.t. the aluminium powder as per Clause 4.8 or as per Clause 4.8.1 of IS 6072:2023 alongwith specifications. Licensees shall also submit the conformity to the requirements of Aluminium powder through Test Certificates of Supplier or Independent Test Reports. Licensees shall also submit the declaration towards conformity of the main reinforcement to IS 456. This requirement shall be verified during next surveillance visit. Licensees shall also submit declaration w.r.t. marking of batch/control number on each slab. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the last date of implementation.

(iii) If the Licensee fails to complete all actions by **27 April 2024**, it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

(ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **27 April 2024** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **27 April 2024**.

(iii) Beyond **27 April 2024** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

(i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **27 April 2024** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**