

केन्द्रीय मुहर विभाग-2

संदर्भ :- केमूवी-2/16: 17514

18 07 2025

विषय: संशोधित IS 17514: 2025 के अनुपालन के दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**हरीश मीना
वैज्ञानिक-सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17514

18 07 2025

Subject: Guidelines for implementation of Revised IS 17514: 2025.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Harish Meena)
Scientist-C**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17514

18 07 2025

Subject: Guidelines for implementation of Revised IS 17514: 2025 (Reusable Sanitary Pad/Sanitary Napkin/Period Panties — Specification).

1. IS 17514: 2021 has been revised as IS 17514: 2025 and has been published. The last date for implementation of the revised Standard is **22nd August 2025** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Change
6 and Table 1	<p>The following notes have been incorporated at the end of Table 1:</p> <ol style="list-style-type: none">1. The actual dimension absorbent core may differ as per the product design of manufacturer. if required, the manufacturer may also provide the figure/schematic diagram for measurement of dimension of absorbent core length and width of the product.2. The recommended dimension (for reference and guidance only) of absorbent core length and width for other size class/type of reusable sanitary pad/sanitary napkin/period panties not covered in Table 1 shall be declared by the manufacture.3. The design of the reusable sanitary pad/sanitary napkin/period panties shall be as per the agreement between the buyer and the seller.
9.4	Test method reference standards have been updated with the latest version.
9.2 and Annex B	<p>Testing Procedure has been slightly modified and following notes has been incorporated at the end of clause B-1:</p> <ol style="list-style-type: none">1. The dimension of 1 kg weight should have length and width of 150 mm × 50 mm with a tolerance of ±1 mm.2. For period panty, cut along the lateral seam on both the sides (left and right) and then lay the period panty flat for absorbency testing.

4. Consequent upon the issuance of the revised Standard, the existing product manual has been revised which is being circulated separately (PM/ IS 17514/4 July 2025).
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- i. The licensee shall implement the revised Standard by **22nd August 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest. BOs shall ensure that no Licences are under operation as per the old Standard after **22nd August 2025**. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**
- ii. Since all the changes are editorial and clarity to the Standard only, none of which require any evidence of conformity to be submitted by the licensee. Verification of implementation of the revised Standard, wherever required, **shall be verified through a surveillance visit within 30 days of confirmation of implementation of the revised standard by licensee.**
- iii. If the Licensee fails to complete all actions by **22nd August 2025** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **21st August 2025** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **22nd August 2025**.
- iii. Beyond **22nd August 2025** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or up to **22nd August 2025** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Harish Meena
Scientist-C

Head (CMD-2)
DDG (Certification)