

## केन्द्रीय मुहर विभाग -2

संदर्भ :- केमूवी-2/16:18573

09 01 2026

**विषय: आई एस 18573:2024 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश ।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार**  
**वैज्ञानिक ई**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD**

## **CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:18573

09 01 2026

**Subject: Guidelines for implementation of Amendment No.01 to IS 18573:2024.**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)**  
**Scientist E**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## **CENTRAL MARKS DEPARTMENT-2**

**OurRef:CMD-2/16:18573**

**Date: 09 01 2026**

**Subject: Guidelines for implementation of Amendment No. 01 to IS 18573:2024 (Cold Formed Welded Carbon Steel Square and Rectangular Hollow Sections for Mechanical, General Engineering and Decorative Purposes — Specification)**

1. Amendment no. 01 to IS 18573:2024 has been published. The last date for implementation of the amendment is **23<sup>rd</sup> January 2026**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

<b>Clause</b>	<b>Change</b>
11.7 Straightness and Twist	<b>Editorial change</b>  The paragraph stating “Twist shall be measured for square and rectangular sections as given in Fig. 1.” has been substituted with “Twist shall be measured for square and rectangular sections as given in <b>Fig. 6.</b> ”
13.2 Surface Protection	<b>Editorial change</b>  The para 2 of Cl 13.2 has been substituted as under:  ‘Pre galvanized sheet or strip may be used for manufacturing hollow sections. In case of pre galvanized sheet or strip, zinc coating shall confirm the requirements of coatings specified in IS 277 <b>excluding</b> the coating of weld portion. The method for coating and mass of coating of external weld section shall be subject to mutual agreement between the purchaser and the manufacturer or as per the manufacturer’s standard.’
15.2 Tensile test	The paragraph has been modified to provide greater clarity regarding the determination of yield strength, i.e. The yield strength values apply to Rp0.2 (0.2 percent proof strength), if the yield point stress is not clearly distinctive, otherwise the values apply to the lower yield strength.’

3. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 18573:2024 has been revised which is being circulated separately.

4. The guidelines for implementation of amendment no 01 to the IS are given below:

**A. LICENSEES:**

i) All Licensees shall implement the amendment by **23<sup>rd</sup> January 2026**. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these

guidelines. BOs shall ensure that no Licences are under operation without this amendment after 23<sup>rd</sup> January 2026. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of implementation.

ii) BOs shall plan an early surveillance visit for verification of the implementation of the amendment preferably within 30 days from confirmation of implementation of the amendment to standard by licensee.

iii) If the Licensee fails to complete all actions by 23<sup>rd</sup> January 2026, it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the laboratory may be processed as per the IS with/without the amendment. However, if the applicant is desirous of considering the application, with the amendment to the IS, a declaration may be obtained from the applicant to that effect and the application may be processed accordingly. An undertaking shall also be obtained from such applicants that if the sample fails while considering the provisions of the IS incorporating the amendment, Licence will not be granted by BIS without considering the amendment.

ii) Applications which are recorded henceforth may be processed with or without considering amendment to the IS. Processing of applications without considering the amendment, shall be permitted only up to 22<sup>nd</sup> January 2026 and for such cases Applicant shall give a declaration that they will implement the amendment by 23<sup>rd</sup> January 2026.

iii). Beyond 23<sup>rd</sup> January 2026, no Licence shall be granted without considering the amendment.

#### **C. CHANGE IN SCOPE OF LICENCE:**

i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

ii) However, processing of such applications for change in scope of licence without considering the amendment shall be permitted only up to the date of implementation of the amendment or up to 23<sup>rd</sup> January 2026 whichever is earlier.

5. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately within 7 days of issuance of this circular.

6. The above guidelines shall come into force with immediate effect.

Ranjit Kumar  
Scientist-E

**Head (CMD-2)**

**DDG (Certification)**