

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:737

17.04.2026

विषय: आई एस 737:2024 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार
वैज्ञानिक ई**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:737

17.04.2026

Subject: Guidelines for implementation of Amendment No.01 to IS 737:2024.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)
Scientist E**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:737

Date: 17.04.2026

Subject: Guidelines for implementation of Amendment No. 01 to IS 737:2024 (Wrought Aluminium and Aluminium Alloy Sheet and Strip for General Engineering Purposes)

1. Amendment no. 1 to IS 737:2024 has been published. The last date for implementation of the amendment is **28th June 2026**.

2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
5 Supply of Material	The clause 5 (Supply of material) has been modified to allow the additional supply condition. Now, the aluminium and aluminium alloy sheet and strip may be supplied in lacquered, painted or any other coating . The requirement of coating shall be as agreed between the purchaser and the manufacturer, however, the base material shall conform to the requirements of 7, 8 and 10 of IS 737.
8 Mechanical Properties	Cl 8.1 has been modified to allow other conditions or temper designations not mentioned in the relevant Table 2 as per the mutual agreement between the purchaser and the manufacturer.
7 Chemical Composition	A total of 108 new grades have been introduced in Table 1 (Chemical Composition), thereby expanding the overall coverage to 181 grades. In addition, the chemical composition of certain existing grades has been slightly modified. The Table 2 (Mechanical Properties) has also been modified to incorporate mechanical properties of 09 additional grades.

3. Since Amendment No. 1 to the Indian Standard introduces slightly modification in chemical composition and mechanical properties of certain existing grades, the existing licensee is required to submit evidence of conformity to modified requirements of such grades through In-house/Independent Test Reports. Further, as the amendment also introduces additional grades, the inclusion of these grades in the scope of the existing licence shall be processed in accordance with the CSOL guidelines.

4. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 737:2024 has been revised which is being circulated separately.
5. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately after issuance of this circular.
6. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)