



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/१६: भा.मा.2415

22 जून २०२६

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)

वैज्ञानिक 'ई'/निदेशक (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2415

22 June 2026

Subject: Guidelines for implementation of revision and Amendment No. 1 to Indian Standard IS 2415: 2025- "Cycle- Rubber Tubes (Moulded/ Jointed)"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)

Scientist 'E'/ Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2415

22 June 2026

Subject: Guidelines for implementation of revision and Amendment No. 1 to Indian Standard IS 2415: 2025- "Cycle- Rubber Tubes (Moulded/ Jointed)"

1. Indian standard IS 2415: 2015 was revised as IS 2415: 2025. Last date of implementation was initially 10 January 2026. However, as informed vide CMD-III Circular No. CMD-3/16: IS 2415, dated 12 January 2026, in view of certain anomalies in the revised Standard and subsequent request received from manufacturers, the concurrent running of IS 2415: 2015 and IS 2415: 2025 and the last date of implementation of IS 2415: 2025 was extended up to 10 July 2026. It was also informed that an Amendment addressing these anomalies was under consideration with BIS technical department TED.
2. Amendment No.1 to IS 2415: 2025 addressing these anomalies has now been published and is available on BIS website. Last date of implementation of the Amendment is 30 November 2026.
3. **All BOs shall inform publication of revised standard and Amendment within a week of issuance of these guidelines. Any difficulty in implementation received to any BO from the licensee may be informed to CMD-III within a week.**
4. The significant changes brought in the Standard through the revision along with Amendment No. 1 as listed in the Table below are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements of the Standard read in conjunction with the Amendment, as applicable.

Sl. No.	Page and clause No.	Changes
1.	Page 1, Clause 5.1- Sizes, Dimensions and Tolerances	It has now been specified that Size and dimensions of the tubes, including tolerances, shall be as per agreement between the supplier and the purchaser.

5. No change in manufacturing and testing facilities is required for existing licensee manufacturers to implement the revised Standard and the Amendment, neither any documentary evidence is required to be submitted as conformity to the revised Standard read in conjunction with the Amendment.
6. Consequent upon publication of the revised Standard and the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 2415/2/ June 2026. In this revision, changes have been made in Grouping guidelines and Scheme of Inspection and Testing.
7. Above guidelines comes into force with immediate effect.

(Rakesh Kumar)
Scientist 'E'/ Director

Head (CMD III)
DDG (Certification)