केन्द्रीय मुहर विभाग – III

हमारा संदर्भ- **केन्द्रीय मुहर विभाग-३/१६: भा.मा. 15633** **30 मार्च २०२६**

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'ई' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: **CMD-3/16: IS 15633** **30 March 2026**

Subject: Guidelines for implementation of Amendment No. 2 to Indian Standard IS 15633: 2022- Pneumatic Tyres for Passenger Car Vehicle- Diagonal and Radial Ply

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist 'E' (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: **CMD-3/16: IS 15633** **30 March 2026**

Subject: Guidelines for implementation of Amendment No. 2 to Indian Standard IS 15633: 2022- Pneumatic Tyres for Passenger Car Vehicle- Diagonal and Radial Ply

1. Amendment No. 2 to IS 15633: 2022 has been published. **The last date for implementation of the Amendment is 05 August 2026**.

2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines**.

3. The significant changes brought in the Standard through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Standard read along with the Amendment.

Sl No.	**Page No and clause reference**	**Changes**
1.	Cl. 1, Scope	Scope of the Standard has been enhanced to cover tyres for N1 category of vehicles also.
2.	Cl. 3.1.1, Definition of Type of pneumatic tyre	Definition of Type of pneumatic tyre has been changed to exclude "Extended Mobility" from structure of tyres.
3.	Cl. 3.3.4.2- Definitions	Definition of high load capacity tyres (HL) has been added.
4.	Cl. 4.2.1- Load speed performance test	Editorial corrections have been done.
5.	Cl. 4.3.1- Endurance test	It has been now specified that Endurance test is not required for temporary use spare tyre.
6.	Cl. 5.1 (c) (5)- Marking	Marking requirement for Run Flat tyres have been changed.
7.	Cl. 5.1 (m)- Marking	Additional Marking requirement for High load capacity tyres have been added.
8.	Cl. 5.1 (n)- Marking	Marking requirement for Temporary use tyres have been changed
9.	Table 7, Table 8- Test schedule	Additional tyre required in case of run flat and extended mobility tyre, has been specified in the test schedule.
10.	Table 14- requirements	Dimensional requirements for Tyre size designation 215/55R18 have been changed. Load index and cold inflation pressure for Tyre

	for Metric Sizes of Passenger Car Tyres (Radial Ply)	size designation 235/55R17 have been changed.
11.	Table 15 and Table 16	It has now been specified that requirements given under these Tables are for "T type temporary use spare tyre" and not for "Temporary use spare tyre". Requirements of "Temporary use spare tyre" are given in Table 9 to 14.
12.	Annex- J- Information to be given at the time of testing of tyres	Annex J has been modified to include to include "Fabric material" and "declared maximum speed of vehicle" (for N1 category vehicle) and "maximum gross vehicle weight" for N1 category vehicle). Further, if it is an EMT tyre, the same has to be declared separately.

4. Consequent upon issuance of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 15633/7/ March 2026. In this revision, changes have been made in Scheme of inspection and Testing.

5. The guidelines for implementation of the Amendment is given below:

A. <u>LICENSEES</u>:

(i) All Licensees shall implement the Amendment by 05 August 2026. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard without Amendment after 05 August 2026. The status of implementation of the Amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

(ii) Following actions shall be taken by licensees for implementation of the Amendment:

a) Dimensional requirements for Tyre size designation 215/55R18 have been changed as per this Amendment. Also, load index and cold inflation pressure for tyre size designation 235/55R17 have been changed. Therefore, licensees who hold licence for these varieties will have to ensure that these tyres comply with the modified requirements. Therefore, Licensee shall submit in-house factory test report/independent test reports, as applicable to these varieties, as evidence of conformity to the Amendment.

b) Licensee manufacturers will also have to ensure that the modified marking requirements are complied with for applicable varieties as per the Amendment. Therefore, Licensee shall submit in-house factory test report/independent test reports, as applicable to these varieties, as evidence of conformity to the Amendment.

c) Verification of implementation of the Amendment, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee**.

d) If the Licensee fails to complete all actions by 05 August 2026 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without considering the Amendment. However, if the Applicant is desirous of considering the application with the Amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the Amendment, Licence will not be granted without considering the Amendment.

(ii) Applications which are recorded henceforth may be processed with or without Amendment. Processing of Applications without the Amendment shall be permitted only up to 05 August 2026 and for such cases Applicant shall give a declaration that they will implement the Amendment by 05 August 2026.

(iii) Beyond 05 August 2026, no Licence shall be granted without consideration of the Amendment.

C. CHANGE IN SCOPE OF LICENCE:

(i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence without Amendment shall be permitted only upto the date of implementation of the Amendment by the licensee or up to 05 August 2026 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist 'E'

Head (CMD III)
DDG (Certification)