

**भारतीय मानक ब्यूरो  
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 6315

30 मार्च 2026

विषय : पुनरीक्षित आई एस 6315:2025 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS  
(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 6315

30 Mar 2026

Subject: Guidelines for implementation of revised IS 6315:2025 - 'Hydraulically Regulated Floor Springs'

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 6315

30 Mar 2026

**Subject: Guidelines for implementation of revised IS 6315:2025 - ‘Hydraulically Regulated Floor Springs’**

1. IS 6315:1992 has been revised as IS 6315:2025, and has been published. The last date for implementation of the revised Standard is **20 May 2026** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No	Major changes in revised Indian Standard	Action required from licensee end
1.	Classification system of floor springs has been modified. Type of hold open and classification code has been included in the classification of floor springs. Fire rated floor springs and for doors weighing upto 160 kg has been added. (Clause 1 & 9.3)	Manufacturers shall declare the varieties of floor springs within their existing licence scope as per the revised classification. Subsequently, BO shall review the declaration and modify the scope of licence as per the modified classification system mentioned in revised product manual.  In case, manufacturers intend to cover the varieties which are beyond their existing licence scope, then provision of CSoL shall be followed.
2.	Various additional performance requirement, such as power size and efficiency, fire resistance, corrosion resistance have been added. (Clause 10.4, 10.5, 10.7)	Manufacturers are required to submit evidence of compliance to these additional performance requirements through in-house or independent test report, as applicable
3.	Test method of durability and operation at extreme temperatures have been modified. (Clause 10.3 & 10.8)	Manufacturers are required to submit evidence of compliance to these performance requirements through in-house or independent test report, as applicable
4.	Marking Clause has been modified. (Clause 12)	Confirmation from manufacturer is required.

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 6315/3/Mar 2026**.
5. The guidelines for implementation of the revised Standard is given below:

## **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **20 May 2026**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are in operation as per the old Standard after **20 May 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) In order to implement the amendment, manufacturers shall submit the following:
- Manufacturers shall declare the varieties of floor springs within their existing licence scope as per the revised classification. Subsequently, BO shall review the declaration and modify the scope of licence as per the modified classification system mentioned in revised product manual. In case, manufacturers intend to cover the varieties which are beyond their existing licence scope, then provision of CSoL shall be followed.
  - Manufacturers are required to submit evidence of compliance to all the performance requirements through in-house or independent test report, as applicable.
  - Confirmation from manufacturer w.r.t. the modified marking requirements is required.
- (iii) On receipt of confirmation on the implementation of IS 6315:2025 from the manufacturer, endorsement shall be issued with revised scope of licence as per the revised Product Manual.
- (iv) Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within three months from the date of implementation.
- (v) If the Licensee fails to complete all actions by **20 May 2026**, it shall be dealt with as per the prevailing guidelines.

## **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **20 May 2026** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **20 May 2026**.
- (iii) Beyond **20 May 2026** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **20 May 2026** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**