

केन्द्रीय मुहर विभाग-2

संदर्भ -: केम्वी-2/16:17264

11 07 2023

**विषय: IS 17264:2022 के amendment no. 3 के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

आदित्य दास  
वैज्ञानिक D

प्रमुख (केम्वी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:17264

11 07 2023

**Subject: Guidelines for implementation of amendment no. 3 to IS 17264:2022**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)  
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17264

11 07 2023

**Subject: Guidelines for implementation of amendment no. 3 to IS 17264:2022 (Textiles - Polyester Industrial Yarns - Specification)**

1. Amendment no. 3 to IS 17261:2022 has been published. The last date of implementation of the amendment is **12 Dec 2023**.
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

<b>Clause No.</b>	<b>Change</b>
1.4	A clause has been inserted to specify that this standard is not applicable to biodegradable polyester industrial yarns
Table 3, S No (vii)	Requirement (range ) for hot air shrinkage percent for SHT type yarn has been changed to 6.0-8.0 from 6.5-8.0
Annex A	Referred standards have been updated

3. Most of the changes to the standard through this amendment are editorial, none of which require any evidence of conformity to the amended standard to be established.
4. In view of the above, BOs are requested to circulate this amendment to licensees and applicants immediately within 7 days of issue of this circular.
5. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after **12 Dec 2023**.
6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. D**

**Head (CMD-2)**  
**DDG (Certification)**

**AMENDMENT NO. 3 APRIL 2023**  
**TO**  
**IS 17264 : 2022 TEXTILES — POLYESTER INDUSTRIAL YARNS —**  
**SPECIFICATION**  
*( First Revision )*

*(Page 1, clause 1)* — Renumber the existing clause as **1.1** and insert the following new clause after the **1.1**:

**‘1.2 This standard is not applicable to bio-degradable polyester industrial yarns (IDY).’**

*(Page 1, clause 3, First sentence)* — Substitute the following for existing:

**‘For the purpose of this standard, the following definitions shall apply.’**

*[Page 5, Table 3, Sl No. (vii), col (9)]* — Substitute ‘6.0 - 8.0’ for ‘6.5 - 8.0’.

*(Page 9, Annex A)* — Substitute the following for the existing entries for IS 3456 : 1966, IS 6359 : 1971, IS 16481 : 2016.

<i>IS No.</i>	<i>Title</i>
IS 3456 : 2022	Method for determination of water-soluble matter of textile materials ( <i>first revision</i> )
IS 6359 : 2023	Method for conditioning of textiles ( <i>first revision</i> )
IS 16481 : 2022	Textiles — Synthetic micro fibres for use in cement based matrix — Specification ( <i>first revision</i> )