

केन्द्रीय मुहर विभाग-2

संदर्भ -: केमूवी-2/16:17265

16 02 2024

विषय: IS 17265:2023 के amendment no. 1 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

आदित्य दास
वैज्ञानिक D

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:17265

16 02 2024

Subject: Guidelines for implementation of amendment no. 1 to IS 17265:2023

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 17265

16 02 2024

Subject: Guidelines for implementation of amendment no. 1 to IS 17265:2023 (Textiles - 100 Percent Polyester Spun Grey and White Yarns - Specification)

1. Amendment no. 1 to IS 17265:2023 has been published. The last date of implementation of the amendment is **3 July 2024**.

2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
1.2	In the scope, the line "This standard doesn't specify requirements for fancy spun yarns such as slub yarn, thick and thin yarn etc." has been changed to "This standard doesn't specify requirements for fancy spun yarns such as slub yarn, thick and thin yarn, bicomponent yarns etc."
5.2.1 (i), line 3	For identification of material, the method for melting point test has been changed from Annex J of IS 16481 to Annex H of IS 16481
6.1	The requirement of input material for manufacturing 100 percent polyester spun single spun yarns and 100 percent polyester spun doubled/multifold yarn has been modified to specify that 100 percent polyester spun single spun yarns shall be manufactured from polyester staple fibre conforming to IS 17263, among other changes
Table 3, NOTES	A note 4 has been inserted under table 3 to specify that SI No. (i) to (v) of Table 3 is applicable for 100 percent polyester spun single yarn only
6.2	The clause has been renamed Doubled/Multifold Yarn and requirement has been modified

3. Consequent upon the issuance of the amendment, the existing product manual has been revised which is being circulated separately through BIS website.

4. The guidelines for implementation of the amendment are given below:

A. LICENSEES:

- i) All Licensees shall implement the amendment by **3 July 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 17265:2023 without the amendment after **3 July 2024**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.

- ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports as well as declaration of raw material showing that input material is polyester staple fibre as per IS 17263. Verification of implementation of the amendment, wherever required, shall be verified through a

surveillance visit within 30 days of confirmation of implementation of the amendment to standard by licensee.

- iii) If the Licensee fails to complete all actions by **3 July 2024** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the amended Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that if the sample fails while considering the provisions of the amended Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the amended Standard. Processing of Applications as per the old Standard shall be permitted only up to **2 July 2024** and for such cases Applicant shall give a declaration that they will implement the amended Standard by **3 July 2024**.
- iii. Beyond **3 July 2024** no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the amendment or up to **3 July 2024** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Aditya Das
Sc. D

Head (CMD-2)
DDG (Certification)

AMENDMENT NO. 1 JANUARY 2024
TO
IS 17265 : 2023 TEXTILES — 100 PERCENT POLYESTER
SPUN GREY AND WHITE YARNS — SPECIFICATION
(*Second Revision*)

(Page 1, clause 1.2) — Substitute the following for existing:

‘This standard doesn’t specify requirements for fancy spun yarns such as slub yarn, thick and thin yarn, bicomponent yarns etc.’

[Page 4, clause 5.2.1 (i), line 3] — Substitute ‘Annex H’ for ‘Annex J’.

(Page 5, clause 6.1) — Substitute the following for existing:

‘The 100 percent polyester spun single spun yarns shall be manufactured from polyester staple fibre conforming to IS 17263 and shall meet the physical and chemical requirements specified in Table 3 and Table 4 depending upon whether the yarn is made from virgin fibers or recycled/blended fibres in addition to those specified in Table 5, Table 6, Table 7 and Table 8 (optional) and in 6.3 to 6.7 and 6.8 (optional). The 100 percent polyester spun doubled/multifold yarn shall meet the requirements specified in Table 3 [SI No. (vi) and (vii) only] and Table 4 in addition to those specified in 6.2, 6.3, 6.6, 6.7 and 6.8 (optional).’

(Page 12, Table 3, NOTES) — Insert the following note after Note 3:

‘4 SI No. (i) to (v) of Table 3 is applicable for 100 percent polyester spun single yarn only.’

(Page 13, clause 6.2) — Substitute the following for existing:

6.2 Doubled/Multifold Yarn

The doubled/multifold yarn shall comply with the requirements specified in Table 3 [SI No. (vi) and (vii) only] and Table 4 and those specified in 6.2.1 to 6.2.5. The doubled/multifold yarn shall also comply with the requirements specified in 6.3, 6.6, 6.7 and 6.8 (optional).’