



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: भा.मा. 432 (Part 1)

02 जुलाई 2026

**विषय: अनुपालन हेतु गाइडलाइन**

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(गोथम बी जे)  
वैज्ञानिक-डी/संयुक्त निदेशक

**प्रमुख (के मु वि III)**

सभी क्षेत्रीय/शाखा कार्यालय

### **CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 432 (Part 1)

02 July 2026

**Subject: Guidelines for implementation of revised Indian Standard IS 432 (Part 1): 2026 - "Mild Steel and Medium Tensile Steel Bars and Cold Reduced Steel Wires for Concrete Reinforcement - Part 1 Mild Steel and Medium Tensile Steel Bars"**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Gowtham B J)  
Scientist-D/Joint Director

**Head (CMD - III)**

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 432 (Part 1)

02 July 2026

**Subject: Guidelines for implementation of revised Indian Standard IS 432 (Part 1): 2026 - “Mild Steel and Medium Tensile Steel Bars and Cold Reduced Steel Wires for Concrete Reinforcement - Part 1 Mild Steel and Medium Tensile Steel Bars”**

1. IS 432 (Part 1): 1982 has been revised and published as IS 432 (Part 1): 2026. **The last date for implementation of the revised Standard is 29 November 2026.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Cl. Ref.	Changes in Revised Standard	Actions required from existing licensees/BOs
1.	Cl. 10.2, Tensile Test	Test Method for Tensile test has been modified from IS 1608/ISO 6892 to IS 1608 (Part 1)/ISO 6892-1.	No actions required.

In addition to the above, following modifications have also been incorporated in this revision, for which no actions are required from existing licensees/BOs:

- (a) Two amendments as issued to the previous version have been amalgamated
  - (b) References to various Indian Standards have been updated
4. Consequent upon revision of the Standard, existing Product Manual has also been revised as **PM/IS 432 (Part 1)/2/July 2026**. In this revision, changes have been made in Scheme of Inspection and Testing.
  5. The guidelines for implementation of the revised Standard is given below:

### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **29 November 2026**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old Standard after **29 November 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) This revision involves amalgamation of amendments to previous version and updation of reference to various Indian Standards, hence no evidence of conformity needs to be submitted by the licensees for implementation of the revised Standard.
- (iii) Verification of implementation of the revised Standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (iv) If the Licensee fails to complete all actions by **29 November 2026**, it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **29 November 2026** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **29 November 2026**.
- (iii) Beyond **29 November 2026**, no Licence shall be granted without consideration of the revised Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **29 November 2026**, whichever is earlier.
6. The above guidelines come into force with immediate effect.

**(Gowtham B J)**  
**Scientist-D/Joint Director**

**Head (CMD III)**  
**DDG (Certification)**