

**केन्द्रीय मुहर विभाग -2**

संदर्भ :- के.मू.वि. -2/16:14712

15-10-2025

**विषय: संशोधित IS 14712:2025 के अनुपालन हेतु दिशा निर्देश ।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**रंजीत कुमार  
वैज्ञानिक 'ई'**

**प्रमुख (के.मू.वि. - 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:14712

15-10-2025

**Subject: Guidelines for implementation of Revised IS 14712:2025.**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Ranjit Kumar)  
Scientist 'E'**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LRMD**

## **CENTRAL MARKS DEPARTMENT-2**

**Our Ref:CMD-2/16:14712**

**Date: 15-10-2025**

**Subject: Guidelines for implementation of Revised IS 14712:2025 (Wrought Aluminium and its Alloys — Chequered/Tread Sheets for General Engineering Purposes)**

1. IS 14712:1999 has been revised and published as IS 14712:2025. The last date for implementation of the revised Standard is 19<sup>th</sup> November 2025 after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table below are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

<b>Clause (s) as per IS 14712:2025</b>	<b>Change</b>
<b>4 Ordering Information</b>	A new clause 4 specifying Ordering Information has been added. The Ordering information shall include the following information:  a) Type of pattern;  b) Height of pattern;  c) Base thickness;  d) Quantity (MT);  e) Cut length (m); and  f) Packing mode.
<b>6 Pattern</b>	A new type i.e. Type 2 under Single Bar pattern has been added.
<b>7 Material</b>	Additional 14 grades have been added in the material clause. Now, the revised version of this standard covers 22 grades as specified in IS 737.
<b>9 Dimensions &amp; Tolerances</b>	Base thickness range of chequered/tread sheet has been enhanced and now revised from 0.80 mm to 3.50 mm to 0.50 mm to 5.00 mm

<b>13 Packing</b>	A new clause 13 specifying packaging methods has been added. For the purpose of the revised standard, the packaging methods given in IS 10259 shall apply.
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4. Consequent upon the issuance of the revised Standard, the existing product manual of IS 14712 has been revised which is being circulated separately.

5. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

i) For switchover to revised standard, Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports.

iii) All Licensees shall implement the revised Standard by **19<sup>th</sup> November 2025**. Any difficulty in implementation shall be brought to the notice of CMD-2 immediately after issuance of these guidelines at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per old Standard after 19<sup>th</sup> November 2025. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.

iv) Scope of the Licence shall be aligned as per the revised PM.

v) BOs shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to 18<sup>th</sup> November 2025 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 19<sup>th</sup> November 2025.

iii). Beyond 19<sup>th</sup> November 2025 no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to 19<sup>th</sup> November 2025 whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ranjit Kumar  
Scientist-E

**Head (CMD-2)**

**DDG (Certification)**

**ROs/BOs**