



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. ६२३

०९ फरवरी २०२४

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 623

09 February 2024

Subject: Guidelines for implementation of Amendment No. 2 to Indian Standard IS 623: 2008- Bicycle Frames

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 623

09 February 2024

Subject: Guidelines for implementation of Amendment No. 2 to Indian Standard IS 623: 2008- Bicycle Frames

1. Amendment No. 2 to IS 623: 2008 has been published. **The last date for implementation of the Amendment is 03 April 2024.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this Amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

| Sl. No. | Page and Clause reference | Changes |
|---------|---|--|
| 1. | Part 1, Cl. 4.2- <i>Dimensions of Screw threads</i> | Compliance of dimensions of Screw threads on Bottom Bracket Shell as per IS 1132, IS 1132 and IS 1134 has now been made optional instead of mandatory. |

4. Consequent upon issuance of the Amendment, no change in manufacturing and testing facilities will be required for existing manufacturer licensees or applicants. Also, no evidence of conformity will be required to be submitted by the licensees, as compliance to the Amendment.
5. Consequent upon issuance of the Amendment to the Standard, existing Product Manual has also been revised as Doc: PM/ IS 623/3/ February 2024. In this revision, changes have been made in provisions of Scheme of Inspection and Testing.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D

Head (CMD III)
DDG (Certification)