



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 1364 (Part 3)

०५ जून २०२६

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(गोथम बी जे)
वैज्ञानिक-डी/संयुक्त निदेशक

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 1364 (Part 3)

05 June 2026

Subject: Guidelines for implementation of revised Indian Standard IS 1364 (Part 3): 2026 – “Hexagon Head Bolts, Screws and Nuts of Product Grades A and B Part 3 Hexagon Nuts, Style 1 (Size Range M5 to M39)”

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Gowtham B J)
Scientist-D/Joint Director

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 1364 (Part 3)

05 June 2026

Subject: Guidelines for implementation of revised Indian Standard IS 1364 (Part 3): 2026 – “Hexagon Head Bolts, Screws and Nuts of Product Grades A and B Part 3 Hexagon Nuts, Style 1 (Size Range M5 to M39)”

1. IS 1364 (Part 3): 2018 has been revised and published as IS 1364 (Part 3): 2026. **The last date for implementation of the revised Standard is 04 August 2026.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Cl. Ref.	Changes in Revised Standard	Actions required from existing licensees/BOs
1.	Cl. 1, ANNEX A Scope	Scope modified to cover nuts with metric coarse pitch threads M5 to M39. Nuts with $D < M5$ and $D > M39$ have been shifted to informative ANNEX A.	Scope shall be reviewed by licensees and BOs in line with revised scope
2.	Cl. 4, Table 1 Dimensions	Dimensions for new size M7 has been included in Table 1.	<ul style="list-style-type: none">• Conformity to new and modified requirements shall be established by licensee either through in-house or TPT lab test report, as applicable.• New sizes/ grades/ property class shall be included in the scope of licence through CSoL.
3.	Cl. 4, Table 1 & Table 2 Dimensions	Dimensions of $d_{a,max}$, $d_{w,min}$ and $m_{w,min}$ have been specified with two decimal places	
4.	Cl. 4, Table 1 & Table A-1 Dimensions	Values of c_{max} for sizes M1.6 to M2.5 have been modified. Dimensions of $d_{w,min}$ for sizes $D \leq M5$ has been modified.	
5.	Cl. 5, Table 3 Requirements	<ul style="list-style-type: none">• For steel nuts, quenching and tempering condition has been specified & Property classes 5 and 12 have been added.• For stainless steel nuts, grades D4 and D6 and property Class 80 have been added.• Non-ferrous metal nuts have been deleted.	
6.	Cl. 6 Marking and Labelling	Detailed specifications provided for marking on the product and labelling on the package	
			Licensee shall submit documentary evidence for compliance

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as **PM/IS 1364 (Part 3)/2/June 2026**. In this revision, changes have been made in Scope of licence, Grouping Guidelines & Scheme of Inspection and Testing.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by **04 August 2026**. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per the old

Standard after **04 August 2026**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) In order to establish conformity to revised Standard, licensee shall submit in-house or independent test report, as applicable, of the product to **new and modified requirements** [*Dimensions (Cl. 4, Table 1 & Table 2), Requirements (Cl. 5, Table 3) & Marking and Labelling (Cl. 6)*], as applicable to the varieties covered, as evidence of conformity to the revised Standard.
- (iii) New sizes (M7)/ grades (D4 & D6 for Stainless Steel nuts)/ property class (5 & 12 for Steel nuts, 80 for Stainless Steel nuts) shall be included in scope of licence through CSoL.
- (iv) Verification of implementation of the revised Standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (v) If the Licensee fails to complete all actions by **04 August 2026**, it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **04 August 2026** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **04 August 2026**.
- (iii) Beyond **04 August 2026**, no Licence shall be granted without consideration of the revised Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revision by the licensee or up to **04 August 2026**, whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Gowtham B J)
Scientist-D/Joint Director

Head (CMD III)
DDG (Certification)