

सेंद्रल मार्क्स डिपार्टमेंट-2

हमारा संदर्भ: सीएमडी-2/16:6392

30.01.2024

विषय: आईएस 6392:2020 में संशोधन 1 के कार्यान्वयन के लिए दिशानिर्देश

यह ऊपर वर्णित विषय के संदर्भ में है।

सक्षम प्राधिकारी ने कार्यान्वयन के लिए संलग्न दिशा-निर्देशों का अनुमोदन कर दिया है।

सभी आरओ/बीओ से अनुरोध है कि उपरोक्त दिशानिर्देशों का तत्काल प्रभाव से कार्यान्वयन सुनिश्चित करें।

**कन्नन गोविंदराज
वैज्ञानिक डी**

**प्रमुख (सीएमडी-2)
सभी आरओ/बीओ/लैब /MTD/LPPD**

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:6392

30 Jan 2024

Subject: Guidelines for implementation of Amendment 1 to IS 6392:2020

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**Kannan Govindaraj
Scientist D**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LPPD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 6392

30 Jan 2024

Subject: Guidelines for implementation of Amendment 1 to IS 6392:2020 (Steel Pipe Flanges)

1. Amendment no. 1 to IS 6392:2020 has been published. The last date for implementation of the Amendment no. 1 is **05 April 2024**.
2. All Bos/FMCD shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment no. 1 within a week of issuance of these guidelines.
3. The significant changes in the Amendment no. 1 as listed in the Table are given for the purpose of general guidance. BOs/FMCD shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment to the Standard.

Clause	Change
Cl. 4.2.3, Note 1 (c)	Repair areas of castings should be re-examined in accordance with Cl. 4.2.3 instead of existing Cl. 3.2.3(a).
Row (v), Col. 10 of Table-2	!30 to be replaced by 30
Titles of Tables- 14, 20, 25, 31	'Plate Black Flanges' had been substituted by 'Plate Blank Flanges'
Table-32, row (ix), Col. 4	'465' replaced by '345'
Figure above Table-39	Designation 'D' existing in the figure had been removed.

4. Consequent upon the issuance of the Amendment, there are no changes in Product Manual.
5. The changes to the standard through this amendment is only editorial changes, none of which require any evidence of conformity to the amended standard to be established.
6. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after **05 April 2024**.
7. The above guidelines come into force with immediate effect.

Kannan Govindaraj
Scientist D

Head (CMD-2)
DDG (Certification)
ROs/BOs