केन्द्रीय मुहर विभाग –2

संदर्भ -: केमूवी-2/16:15965 29 05 2026

विषय: **आई एस 15965:2012 के संशोधन संख्या 01 का कार्यान्वयन के लिए दिशानिर्देश ।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

रंजीत कुमार
वैज्ञानिक ई

प्रमुख (केमूवी 2)
सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15965 29 05 2026

Subject: Guidelines for implementation of Amendment No.01 to IS 15965:2012.

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Ranjit Kumar)
Scientist E

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:15965 **Date: 29 05 2026**

Subject: Guidelines for implementation of Amendment No. 01 to IS 15965:2012 (Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet (Plain))

1. Amendment no. 1 to IS 15965:2012 has been published. The last date for implementation of the amendment is **17th August 2026**.

2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	**Change**
Title	The title of the standard has been modified by deleting the word "Plain". Accordingly, the revised title of the standard is "Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet".
1 Scope	The scope of the standard has been modified by deleting the word "Plain" and now the standard is applicable to Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet in the form of **Profile as well.** Further, the restriction on the Base Metal Thickness (BMT) of sheets and coils, which was earlier specified as 0.25 mm to 1.5 mm, has been removed.
4 Supply of Material	Since the standard allows to supply the Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet in the form of Profile as well, a new clause 4.2 has been introduced which specifies the dimensions and other structural related requirements for supply of profiles which is as per the agreement between the manufacturer and the purchaser.
9 Appearance	Since the standard allows to supply the Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet in the form of Profile as

	well, the clause 9.1 has been modified to include the appearance requirement of profile as well.
10.1 Corrosion Resistance	Since IS 9844:1981 (Methods of Testing Corrosion Resistance of Electroplated and Anodized Aluminium Coatings by Neutral Salt Spray Test) has been superseded by IS 5528:2024/ISO 9227:2022 (Corrosion Tests in Artificial Atmospheres — Salt Spray Tests), Clause 10.1 has been modified to replace the reference to IS 9844:1981 with IS 5528:2024/ISO 9227:2022.
11 Dimension	The clause 11.1 has been modified by removing the restriction of Base Metal Thickness (BMT) of sheets and coils, which was earlier specified as ranging from 0.25mm to 1.5mm.
11.5 Profiled Sheet	Due to the introduction of profiled sheet in the scope of the licence, a new clause 11.5 has been introduced to specify the Dimension, shape and tolerances requirements of profiled sheet which shall be as agreed upon between purchaser and manufacturer.
Annex A T-Bend Adhesion test	Since the restriction on the Base Metal Thickness (BMT) of sheets and coils has been removed, Clause A-1 has been modified to introduce the test method for the T-Bend Adhesion Test for other thicknesses as well, for which the test method may be mutually agreed upon between the purchaser and the manufacturer.
Annex B Reverse Impact Test	Since the restriction on the Base Metal Thickness (BMT) of sheets and coils has been removed, Clause B-1 has been modified to introduce the test method for the Reverse Impact Test for other thicknesses as well, for which the test method may be mutually agreed upon between the purchaser and the manufacturer.

3. The changes introduced through this amendment are limited to inclusion of Pre-Painted Aluminium Zinc Alloy Metallic Coated Steel Strip and Sheet in profile form and removal of the restriction on the Base Metal Thickness (BMT) of sheets and coils. None of these changes require the establishment of evidence of conformity to the amended standard. However, the inclusion of Profile form in the scope of the existing licence shall be processed in accordance with the CSOL guidelines.

4. Consequent upon the issuance of aforementioned amendment, the existing product manual of IS 15965:2012 has been revised which is being circulated separately.

5. BOs are requested to circulate these guidelines to licensees and applicants under their jurisdiction immediately within 7 days of issuance of this circular.

6. No application for grant of licence and/or change in scope of licence shall be accepted or grant of licence/change in scope permitted without consideration of the amendment after **17th August 2026**.

7. The above guidelines shall come into force with immediate effect.

Ranjit Kumar
Scientist-E

Head (CMD-2)

DDG (Certification)