

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:11169 (Part 1)

16 11 2023

विषय: संशोधन संख्या 01 से आईएस 11169 (Part 1):2022 के कार्यान्वयन के लिए दिशानिर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

शिवम आहूजा
वैज्ञानिक सी

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:11169 (Part 1)

16 11 2023

Subject: Guidelines for implementation of Amendment No.01 to IS 11169 (Part 1) : 2022

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shivam Ahuja)
Scientist C

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:11169 (Part 1)

Date: 16.11.2023

Subject: Guidelines for implementation of Amendment no. 1 to 11169 (Part 1):2022 –(STEELS FOR COLD HEADING/COLD EXTRUSION APPLICATIONS PART 1 WROUGHT CARBON AND ALLOY STEELS)

1. Amendment no. 1 to IS 11169 (Part 1):2022 has been published. The amendment shall be implemented with effect from **05th April 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
2 References	Latest version of test method standard for Macro Etch test has been updated
3 Terminology	The clause has been modified include definition of Portion Z i.e Maximum admissible portion of defective material in percentage of the delivered mass
Table B.5, Mechanical Properties of Alloyed Steel Grades, Col 12 Z, % in the +AR+C+AC+LC Delivery Condition	“Min” has been substituted for “Max”
Table B.5, Mechanical Properties of Alloyed Steel Grades, Col 14 Rm, Mpa in the +AC+C Delivery	“Min” has been substituted for “Max”

Condition	
Table C.7, Mechanical Properties for Boron Alloyed Steel Grades, Co 16, Z, %, in the +AC+C Deliver Condition	“Min” has been substituted for “Max”
Table 8, Tolerances Classes, Note, Line 2	“19.948” has been substituted for “9.948”
Cl.17.2.3.1, Straightness Tolerance	The clause has been modified to omit Annex C as the specified test method for evaluating straightness

4. No change in the existing Product Manual of IS 11169 (Part 1):2022 is required on account of the amendment.

5. Since there are only editorial changes in the standard through the amendment by rectification of existing errors, all BOs shall circulate the amendment to all licensees and applicants within a week of issuance of these guidelines.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)