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DRAFT AMENDMENT NO. 1

TO

IS 14756 : 2024 STAINLESS STEEL UTENSILS— SPECIFICATION

(Third Revision)

ICS 77.140.20; 97.040

Utensils, Cutlery, and Domestic Hardware
Sectional Committee, MED 33

Last date for comments is:
24 September 2025

(Page 1, clause 3.5, Note) — Substitute the following for the existing:

‘For welded utensils, the material shall comply with the requirements given in Annex C, Annex D & Annex E.’

(Page 1, clause 3.5) — Insert the following new clause:

‘**3.6** If case of the products with steel bottom and plastic lid, the plastic shall be food grade and shall not contain Bisphenol A (BPA). It shall also conform the requirements of IS 9845.’

‘For welded utensils, the material shall comply with the requirements given in Annex C, Annex D & Annex E.’

(Page 1, clause 4) — Substitute the following for the existing:

‘Where specified, the utensil shall be classified as follows:

- a) Domestic; and
- b) Commercial.’

(Page 2, Table 1) — Substitute the following for the existing:

‘Table 1 Minimum Sheet Thickness for Body of Utensil

(Clause 4.2)

SI No.	Type of Utensil	Minimum Thickness of Sheet mm	
(1)	(2)	(3)	
		Vessel with cladding	Vessel
i)	Cooking Utensil	0.5	0.5
ii)	Serving Utensil Type CS	0.5	0.5
iii)	Serving Utensil Type S	Not Applicable	0.3
iv)	Table Utensil	Not Applicable	0.3
v)	Storing Utensil	Not Applicable	0.3

NOTE — For commercial utensils (cooking utensils and serving utensils type CS), the minimum thickness of the sheet shall be ≥ 1 mm. For other types of commercial utensils, the minimum thickness shall be ≥ 0.4 mm.'

(Page 2, Table 2) — Substitute the following for the existing:

‘Table 2 Minimum Sheet Thickness for Lid of Utensil
(Clause 4.2)

SI No.	Type of Utensils	Minimum Thickness of Sheet mm
(1)	(2)	(3)
i)	Cooking Utensil	0.3
ii)	Serving Utensil Type CS	0.3
iii)	Serving Utensil Type S	0.3
iv)	Table Utensil	0.3
v)	Storing Utensil	0.3

NOTE — The permissible reduction in the thickness of the lid, taking into account the pressing or spinning process, shall not be more than 20 percent.'

(Page 2, clause 4) — Substitute the following for the existing:

‘4.4 The thickness of aluminum disc/core and protector/cowl for composite bottom utensils shall be as given below:

SI No.	Composite Bottom – 2-ply and 3-ply	Thickness mm
(1)	(2)	(3)
i)	Aluminum disc/core	≥ 1.5
ii)	Protector/cowl	≥ 0.4

NOTE — The material thickness for 2-ply and 3-ply composite bottom of stainless-steel utensil can also be as per IS 15960.'

(Page 3, clause 5.3) — Add following note at the end:

'NOTE — Only chemical composition of stainless steel needs to be complied with. Supplier certificate is

acceptable.’

(Page 5, *clause 8.1*) — Substitute the following for the existing:

‘Each utensil shall have the following details:

- a) Capacity in litre/millilitre or size in cm/mm of utensil;
- b) Thickness of sheet (mm);
- c) Material grade (Lid-SS 304 or SS 304/Al 19000/SS 430, Body-SS 304 or SS304/Al 19000/SS 430);
- d) Manufacturer name or initials or trademark; and
- e) Batch number.

NOTES:

1 All utensils shall have ISI mark, CML No., and brand name on utensils only. It could be either stamped, embossed, etched or laser marked.

2 Details given in (a), (b), (c), (d) and (e) can be marked on sticker and primary packaging. The stickers should not fall off.

3 Details can also be put on primary packaging for lid.

4 Details can be put on primary packaging or sticker for small utensils (less than 160 mm diameter).’