

भारतीय मानक ब्यूरो

DRAFT FOR WIDE CIRCULATION

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भारतीय मानक मसौदा

वेल्डिंग उपभोग्य — मैग्नीशियम और मैग्नीशियम मिश्रधातुओं के संलयन वेल्डिंग के लिए ठोस तार इलेक्ट्रोड, ठोस तार और छड़ — वर्गीकरण

Draft Indian Standard

Welding Consumables — Solid Wire Electrodes, Solid Wires and Rods for Fusion Welding of Magnesium and Magnesium Alloys — Classification

ICS 25.160.20

Welding General and its Applications
Sectional Committee, MTD 11

Last date of comment:
05/01/2024

NATIONAL FOREWORD

This draft standard is identical to ISO 19288 : 2016 'Welding consumables — Solid wire electrodes, solid wires and rods for fusion welding of magnesium and magnesium alloys — Classification' issued by the International Organization for Standardization (ISO), and subject to its finalization, is to be adopted by the Bureau of Indian Standards on the recommendation of the Welding General and its Applications Sectional Committee and approval of the Metallurgical Engineering Division Council.

The committee decided to adopt ISO 19288 : 2016 standard under dual numbering system.

The text of ISO standard has been approved as suitable for publication as an Indian Standard without deviations. Certain terminologies and conventions are, however, not identical with those used in Indian Standard. Attention is especially drawn to the following:

- Wherever the words 'International Standard' appear referring to this standard, it should be read as 'Indian Standard'.
- Comma (,) has been used as a decimal marker, while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

In this adopted standard, reference appears to certain International Standards for which Indian Standards also exists. The corresponding Indian Standards which are to be substituted in their place are listed below along with their degree of equivalence for the edition indicated:

| <i>International Standard</i> | <i>Corresponding Indian Standard</i> | <i>Degree of Equivalence</i> |
|-------------------------------|--------------------------------------|------------------------------|
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|---|---|-----------|
| ISO 544 : 2017 Welding consumables — Technical delivery conditions for filler materials and fluxes — Type of product, dimensions, tolerances and markings | Doc : MTD/11/22952 Welding consumables — Technical delivery conditions for filler materials and fluxes — Type of product, dimensions, tolerances and markings | Identical |
| ISO 14344 : 2010 Welding consumables — Procurement of filler materials and fluxes | Doc : MTD/11/22964 Welding consumables — Procurement of filler materials and fluxes | Identical |
| ISO 80000 - 1 : 2022 Quantities and units — Part 1 : General | IS / ISO 80000 - 1 : 2022 Quantities and units Part 1 General (First Revision) | Identical |

This standard also makes a reference to the BIS Certification Marking of the product, details of which are given in National Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical-values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

The scope of the standard is as follows:

SCOPE

This International Standard specifies requirements for the classification of solid wire electrodes, solid wires and rods for fusion welding of magnesium and magnesium alloys. The classification is based on their chemical composition.

The compositions of solid wire electrodes for metal inert gas (MIG) welding are the same as solid wire electrodes, solid wires and rods for tungsten inert gas (TIG) arc welding, plasma arc welding, laser beam welding, laser-MIG hybrid welding and other fusion welding processes.

The complete document/text of ISO 19288 : 2016 'Welding consumables — Solid wire electrodes, solid wires and rods for fusion welding of magnesium and magnesium alloys — Classification' may be made available, on request to:

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National Annex A
(National Foreword)

A-1 BIS CERTIFICATION MARKING

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed thereunder, and the products may be marked with the standard mark