

AMENDMENT NO. 3 TO
IS 4270 : 2001
STEEL TUBES USED FOR WATER WELLS - SPECIFICATION
(Third Revision)

(Page 1, clause 2.1) — Add the following reference at the end:

‘2335:2005 Metallic Materials - Tube – Drift expanding Test *(second Revision)*
ISO 8493:1998

1501 Part 1:2020 Metallic Materials - Vickers Hardness Test
ISO 6507-1:2018 Part 1 Test Method *(fifth Revision)*’

(Page 3, clause 5.1) — Substitute the following for the existing clause:

‘**5.1** The method of manufacture of steel shall be left to the discretion of the manufacture or as agreed to between the manufacture and purchaser.’

(Page 3, clause 5.3, line 5) — Add the following at the end:

‘**5.3** The presence of martensite can be verified by observing the microstructure following the method prescribed in CI 6.3.2 of IS 4748.’

(Page 8, clause 10.5, line 2, Also see Amendment No.1) — Add the following at the end:

‘The method of test shall be as per IS 2335.’