

BUREAU OF INDIAN STANDARDS
DRAFT FOR COMMENTS ONLY

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भारतीय मानक मसौदा

लेपित अपघर्षक – बेलनाकार स्लीव्स

Draft Indian Standard

Coated abrasives — Cylindrical sleeves

ICS 25.100.70

Abrasives Sectional Committee, PGD 09

Last date for receipt of comment is: **29
November 2025**

NATIONAL FOREWORD

This Indian Standard which is identical with ISO 2421 : 2003 ‘Coated abrasives — Cylindrical sleeves’ issued by the International Organization for Standardization (ISO) will be adopted by the Bureau of Indian Standards on the recommendation of the Abrasives Sectional Committee and approval of the Production and General Engineering Division Council.

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words ‘International Standard’ appear referring to this standard, they should be read as ‘Indian Standard’.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

The technical committee has reviewed the provisions of the following International Standards referred in this adopted standard and has decided that they are acceptable for use in conjunction with this standard:

<i>International Standard</i>	<i>Title</i>
ISO 554	Standard atmospheres for conditioning and/or testing — Specifications
ISO 15637-1	Holding fixtures of cylindrical abrasive sleeves — Holding fixtures with shank for hand-held grinding machines
ISO 15637-2	Holding fixtures of abrasive sleeves — Holding fixtures for stationary machines

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical values (second revision). The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

NOTE: The technical content of draft standard is not available on website. For details please refer to ISO 2421: 2003 or contact:

Head
Production and General Engineering Department
Bureau of Indian Standards
9 Bahadur Shah Zafar Marg
New Delhi-110002
Email: pgd@bis.gov.in
Telefax: 011-23234819