

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY

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**DRAFT AMENDMENT NO. 1 MARCH 2025
TO
IS 18800 : 2023 STAINLESS STEEL FEEDING BOTTLE FOR INFANTS —
SPECIFICATION**

[Page 1, *clause 2*] — Insert the following reference at the appropriate place.

‘IS 5856 : 2022/ISO 14343 : 2017 Welding consumables — Wire electrodes, strip electrodes, wires and rods for arc welding of stainless and heat resisting steels — Classification (*third revision*)’

[Page 1, *clause 4.1*] — Substitute the following for the existing.

‘4.1 Body of Feeding Bottle

The following grades of steel shall be used for the manufacturing of feeding bottles:

- a) Grade 304 as per IS 5522; or
- b) Grade 316 L as per IS 6911.’

(Page 2, *clause 5.1.2.2*) — Insert the following new clause after **5.1.2.2**.

‘**5.1.2.3** If welding is done, the weld shall be free from welding defects. If a welding electrode is used, it shall conform to grade 308L or higher grade as per IS 5856. Alternatively, laser welding may also be done. The weld shall be finished properly so that when a finger is passed on the joint, it shall be smooth.’

(Page 2, *clause 5.1.4*) — Insert the following new clause after **5.1.4**.

‘5.1.5 Capacity Scale

All feeding bottles shall be embossed with graduations at least in millilitres. The capacity scale interval and the maximum indicating scale mark shall be as agreed to between the purchaser and the supplier.’

[Page 1, *clause 6.2.2.2 (b)*] — Substitute ‘Before first use, clean the product with hot water’ for ‘Before first use, clean the product’.