

**BUREAU OF INDIAN STANDARDS**

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**DRAFT AMENDMENT NO. 1 MARCH 2025  
TO  
IS 18427 : 2024 THREE PIECE ROUND OPEN TOP METAL CANS FOR FOODS  
AND BEVERAGES — SPECIFICATION**

(Page 2, clause **4**) — Substitute ‘may’ for ‘can’.

(Page 3, clause **4**) — Insert the following note at the end of **4**.

‘NOTE — Other types of three-piece metal cans may be used as agreed between manufacturer and purchaser.’

(Page 7, clauses **5.1.4** to **5.1.10**) — Delete.

(Page 9, clause **5.6.2.1**) — Insert the following note at the end of **5.6.2.1**.

‘NOTE — Other grades of aluminium may be used for EOE as agreed between manufacturer and purchaser.’

(Page 23, clause **7.7.2**) — Insert the following after the first sentence of **7.7.2**.

‘For non-thermally processed cans, in case the seam length and minimum overlap are required, they may be decided as agreed between manufacturer and purchaser.’

(Page 26, clause **7.7.3.3**) — Substitute ‘For thermally processed cans, the minimum acceptable overlap shall be as per Table 7.’ for ‘Minimum acceptable overlap shall be 1.00 mm.’