

BUREAU OF INDIAN STANDARDS

DRAFT FOR COMMENTS ONLY

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DRAFT AMENDMENT NO. 1
TO
IS 15636: 2022

Automotive Vehicles — Pneumatic Tyres for Commercial Vehicles
— Diagonal and Radial Ply — Specification
(*Second Revision*)
ICS 83.160.10

Automotive Tyres, Tubes and Rims Sectional Committee,
TED 07

Last Date for Comments: XX.XX.XXXX

**DRAFT AMENDMENT NO. 1
TO
IS 15636: 2022**

**AUTOMOTIVE VEHICLES — PNEUMATIC TYRES FOR COMMERCIAL
VEHICLES
— DIAGONAL AND RADIAL PLY — SPECIFICATION
(Second Revision)**

(Page 4, clause 3.30) Insert the following after clause 3.30:


3.31 Special Use Tyre — A tyre intended for mixed use both on and off road or for other special duty. These tyres are primarily designed to initiate and maintain the vehicle in motion in off-road conditions.

[Page 4, clause 4.1.3 (a), NOTE 2, line 3] — Substitute ‘less than or equal to’ for ‘less than’.

[Page 6, clause 5.1 (d)] Substitute the following for the existing:

d) *Speed symbol* (or *symbols*) – An indication of tyre’s nominal speed symbol and a second speed symbol along with load index, if applicable, in form of the symbol given in 3.28;

[Page 6, clause 5.1 (j)] Substitute the following for the existing:

j) In the case of tyres which can be regrooved, symbol  at least 20 mm in diameter, or the word ‘REGROOVABLE’;

(Page 6, clause 5.3) Substitute the following for existing:

5.3 Markings given in 5.1 shall be permanently moulded into or permanently engraved/etched on the tyres. These shall be clearly legible and situated in the lower area of the tyre on at least one of its sidewalls, except for the inscription mentioned in paragraph 5.1 (a) Engraving/etching shall be done during the manufacturing process of the tyre and not later than 24 h after the removal of the tyre from the mould.

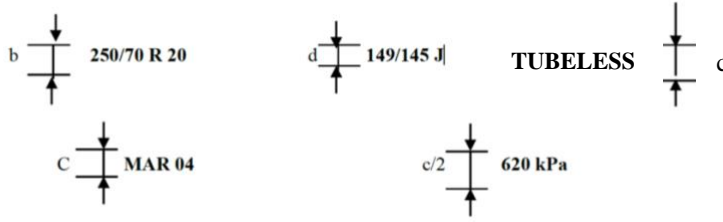
[Page 19, Table 12, row (i), col 3] Substitute ‘3.00 B’ for ‘3.00 B’.

(Page 23, Table 15) Insert the following after SI No. (i)

ii)	275/90R20	<u>7.0J</u> 7.5J	<u>269</u> 274	<u>253</u> 258	<u>282</u> 287	1004/1009/ 1016/1024	990/994/ 1001/1009	1033/1039/ 1046/1054	149/145	3250/2900	125/125
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(Page 42, clause E-1) Substitute the following for existing:

E-1 TYRE MARKINGS



Minimum Heights of Markings, mm		
	Tyres of Rim Diameter < 20" or < 508 mm or of Section Width < 235 mm or < 9"	Tyres of Rim Diameter > 20" or > 508 mm or of Section Width > 235mm or > 9"
b	6	9
c		4
d		6