

भारतीय मानक ब्यूरो

भारतीय मानक का संशोधन मसौदा

IS 17265 : 2023 वस्त्रादि — 100 प्रतिशत पॉलिएस्टर कते हुए कोरा एवं सफ़ेद धागे — विशिष्टि
(दूसरा पुनरीक्षण)
संशोधन - ३

BUREAU OF INDIAN STANDARDS
Draft Amendment to Indian Standard

AMENDMENT NO. 3

TO

IS 17265 : 2023 TEXTILES — 100 PERCENT POLYESTER SPUN GREY AND WHITE
YARNS — SPECIFICATION
(*Second Revision*)

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Last date for receipt of comment is
24 May 2025

i) (*Page 5, clause 3.7*) – Substitute the following for existing:

‘**3.7 Folded or Plied Yarn** - A yarn in which two or More single yarns are twisted together in one operations’

ii) (*Page 5, clause 3.5*) – Substitute the following for existing:

‘**3.5 Multifold or Cabled Yarn** - A yarn in which two or More folded yarns are twisted together in one or more operations’

iii) [*Page 5, clause 6.1, Last line (see Amendment 1)*] – Insert the following after the last line:

‘The core spun yarn shall meet the physical and chemical requirements specified in Table 3 [Sl No. (i), (ii), (vi), (vii), (viii) and (ix) only] and Table 4 depending upon whether the yarn is made from virgin fibers or recycled/blended fibres in addition to those specified in Table 5, Table 6, Table 7 and Table 8 (optional) and in 6.3 to 6.7 and 6.8 (optional).’

iv) [*Page 12, Table 3, Notes (see Amendment 1)*] — Insert the following note after Note 4:

‘5 Sl No. (vii) of Table 3 is not applicable for dyed yarns.’

v) [Page 12, Table 3, Sl No. (vii)] – Insert the following rows after Sl No. (vii)

viii)	Average Single yarn tenacity for core spun yarn (RKM), g/tex, <i>Min</i>						
	a) 37 tex or coarser (Up to 16s Ne)	40	-	-	38	-	-
	b) 18.5 tex to below 37 tex (Above 16s Ne to up to 32s Ne)	38	-	-	36	-	-
	c) 12 tex to below 18.5 tex (Above 32s Ne to up to 50s Ne)	37	-	-	35	-	-
	d) 7.9 tex to below 12 tex (Above 50s Ne to up to 75s Ne)	36	-	-	34	-	-
	e) Below 7.9 tex (Above 75s Ne)	34	-	-	32	-	-
	CV, Percent, <i>Max</i>						
	a) 37 tex or coarser (Up to 16s Ne)	10	-	-	10.5	-	-
	b) 18.5 tex to below 37 tex (Above 16s Ne to up to 32s Ne)	11	-	-	11.5	-	-
	c) 12 tex to below 18.5 tex (Above 32s Ne to up to 50s Ne)	13	-	-	13.5	-	-
	d) 7.9 tex to below 12 tex (Above 50s Ne to up to 75s Ne)	14	-	-	14.5	-	-
	e) Below 7.9 tex (Above 75s Ne)	15	-	-	15.5	-	-
ix)	Elongation for core spun yarn, Average, Percent, <i>Min</i>						
	a) 37 tex or coarser (Up to 16s Ne)	14	-	-	14	-	-
	b) 18.5 tex to below 37 tex (Above 16s Ne to up to 32s Ne)	13	-	-	13	-	-
	c) 12 tex to below 18.5 tex (Above 32s Ne to up to 50s Ne)	12	-	-	12	-	-
		11	-	-	11		

d) 7.9 tex to below 12 tex (Above 50s Ne to up to 75s Ne)	10	-	-	10	-	-
e) Below 7.9 tex (Above 75s Ne)					-	-
CV, Percent, <i>Max</i>						
a) 37 tex or coarser (Up to 16s Ne)	8.0	-	-	9.0	-	-
b) 18.5 tex to below 37 tex (Above 16s Ne to up to 32s Ne)	9.5	-	-	10.5	-	-
c) 12 tex to below 18.5 tex (Above 32s Ne to up to 50s Ne)	11.0	-	-	11.5	-	-
d) 7.9 tex to below 12 tex (Above 50s Ne to up to 75s Ne)	12.0	-	-	13.0	-	-
e) Below 7.9 tex (Above 75s Ne)	13.5	-	-	14.5	-	-

vi) [Page 16, Clause 6.7, sentence 2] – Delete.

vii) [Page 17, *Table 7, Sl No.* (ii), (iii), (iv), *Col (2)*] – Delete ‘optional’.