

**भारतीय मानक ब्यूरो**  
**BUREAU OF INDIAN STANDARDS**

DRAFT FOR COMMENTS ONLY

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March 2024

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*भारतीय मानक में संशोधन का मसौदा*

**संशोधन संख्या १**

**आई एस ४४७४ : २००३ वस्त्रादि मशीनरी — कताई मशीनरी में ड्राफ्टिंग से  
सम्बंधित शब्दावली**

*(पहला पुनरीक्षण)*

*Draft Amendment to Indian Standard*

**AMENDMENT NO. 1**

**TO**

**IS 4474 : 2003 TEXTILE MACHINERY — GLOSSARY OF TERMS  
RELATING TO DRAFTING IN SPINNING MACHINERY**

*(First Revision)*

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Textile Machinery and Accessories  
Sectional Committee, TXD 14

Last date for receipt of comment is  
13 May 2024

*(Page 3) — Insert the following clause after clause 2.6.26.*

*4 Over 4 Short Double Apron Drafting System — Drafting with 4 rows of rollers having top apron guided by intermediate top roller and bottom apron passing over intermediate bottom roller similar*

to 3 roller drafting system used for high draft machines like air-jet spinning, consisting main draft zone, intermediate draft zone and preparatory draft zone.

(Page 8) — Insert the following Fig. for 4 over 4 Short Double Apron Drafting System after Fig. 32.

