



# COMPENDIUM OF INDIAN STANDARDS ON MOUNTAINEERING EQUIPMENTS



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## **Introduction**

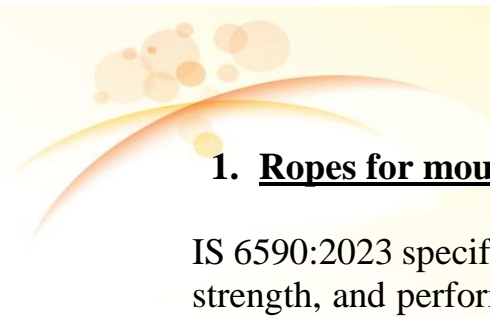
Mountaineering is a pursuit that demands not only physical endurance and skill but also the utmost reliability and safety from the equipment used. As the adventure sports industry in India continues to grow, ensuring high standards of quality and safety in mountaineering gear becomes imperative to protect the lives of enthusiasts and professionals alike.

Mountaineering encompasses activities involving ascending mountains and other outdoor challenges, often characterized by risk and a strong sense of adventure. Mountaineering, specifically, focuses on reaching high points in mountainous areas, primarily for the thrill and enjoyment of the ascent.

Mountaineering equipment includes various tools and gear used in mountain climbing, categorized into personal and common gears. Essential items include ropes, tents, sleeping bags, boots, technical jackets, ice axes, rucksacks, harnesses, helmets, and more. The specific equipment needed depends on the type of climb, weather conditions, and the climber's personal preferences.

This compendium aims at providing an overview of Indian Standards on mountaineering offering insights into their varieties.

By compiling relevant standards on mountaineering in a single document, this compendium serves as a ready reference for professionals involved in manufacture of mountaineering and adventure sports equipment which are efficient, reliable and safe.



### **1. Ropes for mountaineering (IS 6590 : 2023)**


IS 6590:2023 specifies the requirements for the construction, materials, dimensions, strength, and performance of ropes used in mountaineering and climbing. It covers safety factors, elongation limits, and resistance to abrasion, wear, and environmental conditions. The standard mandates testing methods for tensile strength, knot efficiency, and durability to ensure reliable performance under dynamic and static loads. It also defines marking, labeling, and packaging requirements for traceability and user information. This standard aims to enhance climber safety by ensuring ropes meet stringent quality and performance criteria suitable for diverse mountaineering environments.

### **2. IS 10023:1981 – Specification for Ascenders for Mountaineering**

IS 10023:1981 specifies the design, materials, construction, and performance requirements for mechanical ascenders used in mountaineering. It mandates robust and corrosion-resistant materials ensuring safety and durability. The standard defines critical parameters such as gripping efficiency on ropes, smooth operation, load capacity, and safety factors. Testing methods include load testing, functional checks for reliable gripping and release, and resistance to wear and environmental exposure. Clear marking for identification and instructions for safe use are also prescribed. This standard ensures ascenders provide secure, efficient, and safe assistance in climbing and rope ascension activities.

### **3. IS 11073:1984 – Specification for Expansion Bolts for Mountaineering**

IS 11073:1984 defines the requirements for expansion bolts used as fixed anchors in mountaineering and rock climbing. The standard specifies material quality, dimensional tolerances, corrosion resistance, and mechanical strength to ensure secure anchorage in various rock types. It mandates testing for load-bearing capacity, expansion effectiveness, and durability under environmental conditions. The bolts must provide reliable fixation without damage to the rock surface, ensuring climber safety. Marking and packaging requirements ensure traceability and proper identification. This standard promotes consistent quality and safety for fixed protection in climbing routes.



#### **4. IS 11207:1983 – Specification for Helmets for Mountaineers**

IS 11207:1983 specifies the design, materials, construction, and performance requirements for helmets used in mountaineering to protect against head injuries. The standard mandates impact resistance, shock absorption, and penetration protection through rigorous testing methods. It requires helmets to be lightweight, comfortable, and provide proper ventilation. The standard also specifies secure fastening systems and retention straps to ensure stability during use. Durability against environmental factors such as moisture and temperature is addressed. Clear marking for size, manufacturer, and compliance is mandatory. This standard ensures mountaineering helmets offer reliable protection, safety, and comfort to climbers.

#### **5. IS 11616:1986 – Specification for Avalanche Rods for Mountaineering**

IS 11616:1986 specifies the requirements for avalanche rods used by mountaineers and climbers for safety and rescue in snowy terrains. It covers materials, construction, and dimensions to ensure lightweight, durability, and ease of handling. The standard mandates visibility features such as bright colours and reflective markings for quick location during rescue. Mechanical strength and resistance to cold temperatures are tested to ensure reliability in harsh conditions. The rods must be collapsible or extendable for convenient transport. Marking and instructions for safe use are also prescribed to enhance user safety during avalanche emergencies.

#### **6. IS 8648:1987 – Specification for Ice Axe for Mountaineering**

IS 8648:1987 specifies the design, materials, and construction requirements for ice axes used in mountaineering. It mandates high-strength, corrosion-resistant materials for durability and safety. The standard covers blade shape, shaft length, and handle ergonomics to ensure effective use in climbing, self-arrest, and balance. Testing includes mechanical strength, impact resistance, and durability under cold conditions. The ice axe must provide reliable grip and control on ice and snow surfaces. Marking for identification and user instructions for safe handling are required. This standard ensures ice axes meet stringent safety and performance criteria for mountaineers.





## **7. IS 8905:1987 – Specification for Rock Pitons for Mountaineering**


IS 8905:1987 specifies the requirements for rock pitons used as fixed anchors in climbing and mountaineering. The standard covers material quality, emphasizing high-strength, corrosion-resistant metals to ensure durability and safety. It defines dimensions and shapes suitable for different rock types and crevices, ensuring secure placement. Testing includes mechanical strength, impact resistance, and resistance to environmental factors. Marking for traceability and clear user instructions are mandatory. This standard aims to ensure that pitons provide reliable anchorage, safety, and longevity for climbers in diverse climbing conditions.

## **8. IS 8907:1987 – Specification for Ice Pitons for Mountaineering**

IS 8907:1987 specifies the design, materials, and performance requirements for ice pitons used in mountaineering and ice climbing. It mandates high-strength, corrosion-resistant metals capable of withstanding extreme cold and impact. The standard defines suitable shapes and dimensions to ensure secure placement in ice and frozen surfaces. Testing includes mechanical strength, durability, and resistance to environmental stressors. Marking for identification and user safety instructions are required. This standard ensures ice pitons provide reliable anchorage, safety, and longevity, helping climbers maintain secure protection in icy and challenging terrain.

## **9. IS 8908:1978 – Specification for Snow Stakes for Mountaineering**

IS 8908:1978 specifies the requirements for snow stakes used as anchors in mountaineering and snow climbing. It covers materials, emphasizing lightweight yet durable and corrosion-resistant metals for ease of handling and longevity. The standard defines dimensions, shape, and surface features to ensure secure placement and holding power in snow. Testing includes mechanical strength, resistance to bending, and performance in cold environments. Marking and instructions for safe use are mandated for traceability and user guidance. This standard ensures snow stakes provide reliable, secure anchorage and enhance climber safety in snowy conditions.



## **10. IS 9090:1979 – Specification for Tent Poles for Mountaineering**

IS 9090:1979 specifies the material, design, and performance requirements for tent poles used in mountaineering. The standard mandates the use of lightweight, high-strength, and corrosion-resistant materials to withstand harsh weather and terrain. It defines dimensional tolerances, structural stability, and joint mechanisms to ensure easy assembly and reliable support. Testing includes load-bearing capacity, flexibility, and durability under extreme environmental conditions. Proper marking for identification and instructions for use are required. This standard ensures that tent poles offer dependable structural support, portability, and resilience, critical for mountaineers in high-altitude and adverse conditions.

## **11. IS 9248:1979 – Specification for Piton Hammers for Mountaineering**

IS 9248:1979 specifies the requirements for piton hammers used in mountaineering for driving and removing pitons. The standard outlines the use of high-strength, impact-resistant, and corrosion-resistant materials to ensure durability and reliability. It defines the design, weight, balance, and grip to ensure effective handling and safety during use in challenging environments. Testing includes impact performance, handle strength, and resistance to wear and deformation. The hammer must be ergonomically designed for precision and control. Marking for identification and user instructions are mandatory. This standard ensures piton hammers provide safe, efficient, and long-lasting performance in mountaineering applications.

## **12. IS 9802:1987 – Specification for Adjustable Crampons for Mountaineering**

IS 9802:1987 specifies the requirements for adjustable crampons used in mountaineering to provide secure traction on snow and ice. The standard covers materials, mandating high-strength, corrosion-resistant metals to ensure durability in extreme conditions. It defines design parameters including number, shape, and arrangement of points, as well as mechanisms for size adjustment and secure attachment to boots. Testing includes load-bearing capacity, resistance to bending, and performance in low temperatures. Marking for manufacturer identification and usage instructions is required. This standard ensures crampons offer safety, reliability, and adaptability across varied alpine terrains.