

Indian Standard

CONTINUOUSLY PRE-PAINTED GALVANIZED STEEL SHEETS AND COILS

(First Revision)

1 SCOPE

1.1 This standard covers the requirement of continuously pre-painted hot-dip galvanized steel sheets and coils.

1.2 Sheets and coils produced by uniformly coating and baking durable organic coating, for example, alkyd, epoxy, polyester, acrylic, etc; over one or both surfaces of galvanized steel sheets and coils using cold rolled steel sheets and coils as base.

2 REFERENCES

The standards listed below contain provisions, which through reference in this text constitute provisions of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below:

<i>IS No.</i>	<i>Title</i>
101 (Part 4/Sec 4): 1988	Methods of sampling and test for Paints, varnishes and related products: Part 4 Optical tests, Section 4 Gloss (<i>third revision</i>)
277:2003	Galvanized steel sheets (plain and corrugated) (<i>sixth revision</i>)
513:2008	Cold reduced low carbon steel sheets and strips (<i>fifth revision</i>)
8910:2010	General technical delivery requirements for steel and steel products (<i>first revision</i>)
9844:1981	Methods of testing corrosion resistance of electroplated and anodized aluminium coating by neutral salt spray test