

(PREVIEW)

Indian Standard

**METHODS FOR STATISTICAL QUALITY
CONTROL DURING PRODUCTION**

PART 4 SPECIAL CONTROL CHARTS BY ATTRIBUTES

1 SCOPE

This standard (Part 4) describes the following control charts with examples:

- a) Master control systems charts for controlling the quality during production and determining significant cause(s) of variation affecting quality.
- b) Demerit control chart.
- c) Standardized p -chart

2 REFERENCES

The following standards contain provisions, which through reference in this text constitute provision of this standard. At the time of publication, the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below:

<i>IS No.</i>	<i>Title</i>
397 (Part 2) : 2003	Methods for statistical quality control during production: Part 2 Control charts for attributes and count of defects (<i>third revision</i>)
7920	Statistical vocabulary and symbols:
(Part 1) : 1994	Probability and general statistical terms (<i>second revision</i>)
(Part 2) : 1994	Statistical quality control (<i>second revision</i>)