

*Indian Standard*

**CENTRIFUGALLY CAST (SPUN) IRON SPIGOT AND  
SOCKET SOIL, WASTE, VENTILATING AND  
RAINWATER PIPES, FITTINGS AND  
ACCESSORIES - SPECIFICATION**

**1 SCOPE**

**1.1** This standard covers requirements for centrifugally cast (spun) iron spigot and socket soil, waste, ventilating and rainwater pipes together with the details of the fittings and accessories.

**1.2** The fittings and accessories covered in this standard shall be manufactured by sand casting method.

**2 REFERENCES**

The following Indian Standards contain provisions, which through reference in this text, constitute provisions of this standard. At the time of publication the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below:

<i>IS No</i>	<i>Title</i>
210: 1993	Grey iron castings ( <i>fourth revision</i> )
1387: 1993	General requirements for the supply of metallurgical materials ( <i>second revision</i> )
1500: 20051	Method for Brinell hardness test for metallic materials ( <i>third revision</i> )
ISO 6506-1 : 1999	Iron castings with spheroidal or Nodular graphite ( <i>third revision</i> )
1865: 1991	Deviations for untoleranced dimensions and mass of grey iron castings ( <i>first revision</i> )
5519: 1979	