

## Indian Standard

# TEXTILES — DETERMINATION OF SPIRALITY AFTER LAUNDERING

### PART 2 WOVEN AND KNITTED FABRICS

#### 1 Scope

This part of ISO 16322 specifies three procedures (diagonal marking, inverted-T marking and mock-garment marking) to measure the spirality or torque of woven and knitted fabrics after laundering.

The results obtained from different procedures may not be comparable.

This part of ISO 16322 is not intended to measure the spirality of fabrics as manufactured, but rather the spirality after laundering.

**NOTE** Some fabric constructions, such as denim, can have spirality intentionally introduced during manufacturing. Fabrics made on circular knitting machines can have inherent nonverticality of wale alignment.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139, *Textiles — Standard atmospheres for conditioning and testing*

ISO 6330, *Textiles — Domestic washing and drying procedures for textile testing*